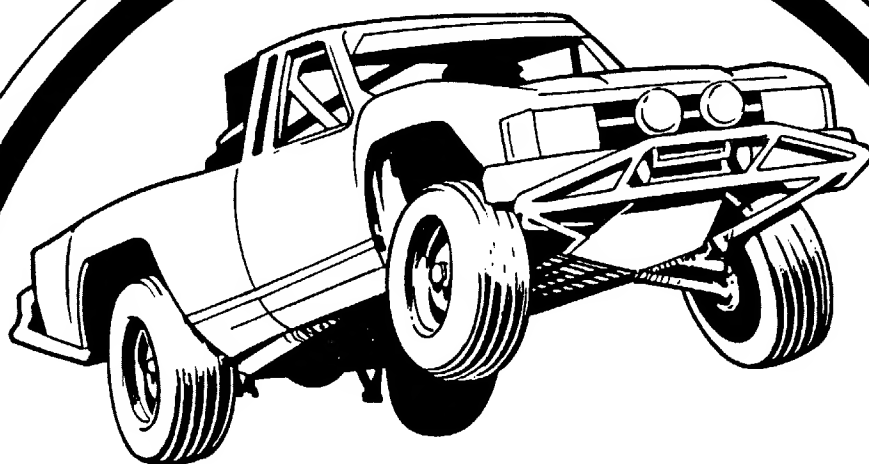


IRONMAN

Ivan Stewart's®



OFF ROAD™

Leland
CORPORATION

OWNERS MANUAL

**"Ivan IRONMAN Stewart's
SUPER OFF-ROAD™
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**"Ivan IRONMAN Stewart's
SUPER OFF ROAD"™
GAME CONCEPT**

In his never ending quest for adventure and excitement, man invented off-road racing. These races were then brought before the masses by converting huge sports stadiums into dirt and mud obstacle courses in which off-road "Ironmen" battled for top honors.

Now **THE LELAND CORPORATION** brings this fast moving, hard driving sport to the video game arena.

"Ivan IRONMAN Stewart's SUPER OFF-ROAD"™ is stadium off-road racing at it's best. One to three players are asked to test their dirt track skills against the best dirt truck driver in the world.

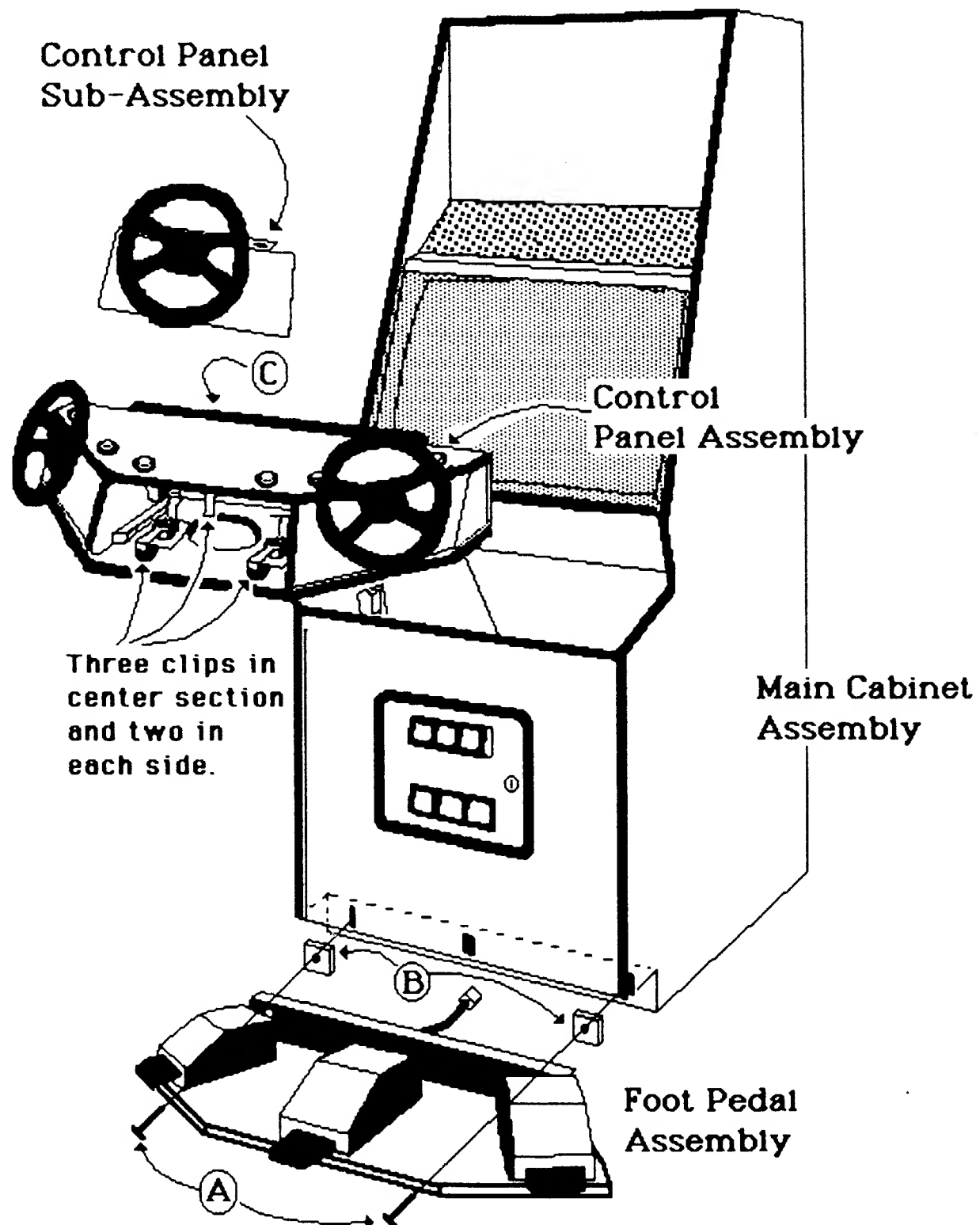
Contestants compete on 8 different tracks with a total of 16 configurations and these courses are packed with enough jumps, bumps, hills, and holes to challenge even the most skillful driver.

Winning drivers earn "cash" prizes, and use this "cash" to "buff out" their machines. At the end of each race, players take their trucks to the "Speed Shop" to buy better shocks, tires, engines, and higher top speed. They can also buy nitro packs to help them blast over the jumps and through the mud.

The **"Convert-a-Credit"™** feature allows drivers to add to their winnings by using credits as "cash". Each additional quarter, when converted, becomes \$200,000.00 in game "cash" and this additional "cash" may be used for purchases in the "Speed Shop".

Team Leland's **"Ivan IRONMAN Stewart's SUPER OFF-ROAD"™** has the depth and variety to be an income 'winner' for years to come.

"Ivan IRONMAN Stewart's
SUPER OFF-ROAD"™
CABINET ASSEMBLY ILLUSTRATION



ASSEMBLY INSTRUCTIONS

1. Remove all parts from shipping containers and check them for damage. Notify your distributor (and the shipper) **immediately** if you find any broken parts.
2. Detach and remove the pedal assembly from the inside of the main cabinet. Remove the two bolts **(A)** and blocks **(B)** from the bottom front of the main cabinet.
3. At this point, it is a good idea to lift the monitor plex and clean or dust from the monitor any debris which may have settled in shipment.
4. Remove the center (yellow) steering section from the control panel assembly by reaching through the hole in the bottom of the assembly and unfastening the three clips inside. Attach the monitor plex retainer **(C)** to the control panel assembly. (The wing nut should be loose until the control panel assembly has been attached to the game cabinet.)
5. Position the control panel with the harness connectors hanging into the main cabinet and secure the panel to the main cabinet by reaching through the front door and attaching the four clips provided.
6. Connect the control panel harness to the main harness, tighten the wing nut on the monitor plex retainer and reinstall the center steering section.
7. Feed the pedal harness through the center hole in the lower part of the cabinet and attach the pedal assembly using the bolts **(A)** and blocks **(B)** removed in step 2. **REMOVE THE PEDAL ASSY. WHEN TRANSPORTING THE GAME.**
8. Check through the cabinet for loose wires. Plug the game in and power-up. Check for smoke.
9. Go through all diagnostics and game set-up procedures and **PLAY THE GAME**. If it works - don't fix it, just get it out there and

Do it in the dirt!

Please call our Customer Service Department with any questions or comments.

THE TROUBLESHOOTIST'S SECTION

A NOTE ABOUT POWER

DC POWER

The computer board in this machine operates most efficiently when the power supply is providing a steady + 5.20VDC (+0.1VDC). When checking DC power always put your leads across the power inputs on the main board and be sure that the +5 volt supply is between +5.20VDC and +5.24VDC. Also be sure that there is less than .005 volts AC riding on the +5 volt line. If you do find AC on the DC line, suspect the filter capacitor or the rectifier on the power supply. Low voltage and AC on the DC lines are the main causes of the following problems:

- * "Garbage" on the screen.
- * Computer "Freeze".
- * Coin or Coin Meter malfunction.
- * A variety of seemingly unrelated problems.

AC POWER

Connect this game only to a grounded three-wire outlet which provides between 108 and 132 volts AC. If you have only a two-wire outlet we recommend that you hire a licensed electrician to install a grounded outlet. The possibility exists that players may receive an electrical shock if this system is not properly grounded.

OUR SERVICE DEPARTMENT

For parts, service, and technical information first contact your authorized Leland Corporation distributor. For additional technical aid feel free to contact the Leland Corp. Customer Service Department at **(619)562-7000** Monday through Friday from **8:00 AM to 5:00 PM Pacific Standard Time**.

To provide you with the quickest possible response to your questions, please have the following information ready when you call:

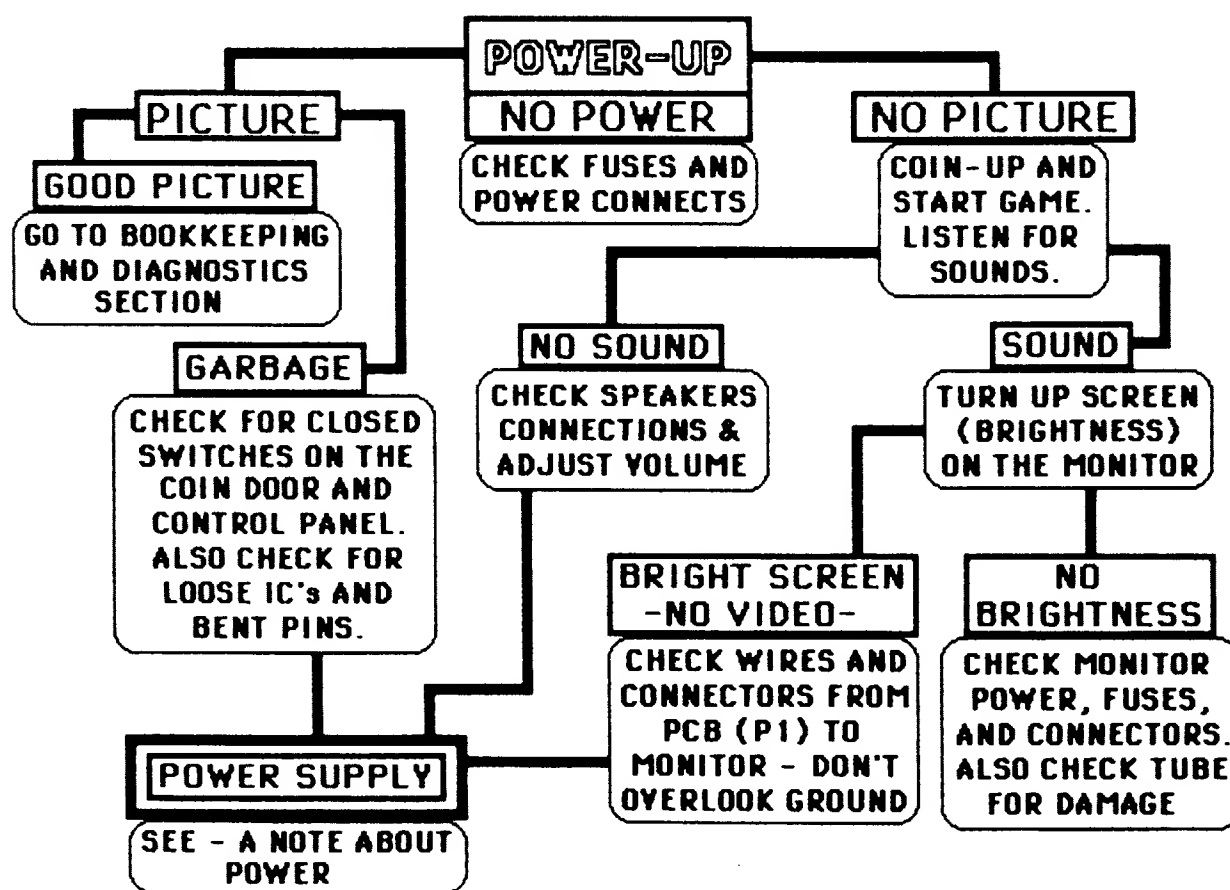
1. **Your game name and serial number.**
2. **Any reference materials and a list of observations.**

TROUBLESHOOTING FLOW CHART

DON'T TOUCH THAT SWITCH !!!

Before you reach for the power switch take a good look at the game. Open it up and check for loose wires, bad connections, or burned spots. Look for spilled drinks and signs of vandalism. Those quick checks will save you a lot of time.

After you've eliminated the obvious, start digging.



Never take anything for granted. This is easy to do if you are in a hurry --- You'll kick yourself every time for missing a broken wire or loose connector after spending hours looking in the wrong place - I have.

GENERAL SHOOTING

GARBAGE

Check: Power supply voltages.
Closed switches on the control panel or coin door.
Loose connections, loose IC's, or bent pins on the board.

NO SOUND

Check: Loose connections.
Low +12VDC supply.
Bad speaker or volume pot.

NO CONTROL OR FUNCTION SWITCHES (Includes coin switches)

Check: All Connections. (Especially ground)
Wire continuity between board and switch.
Closed or broken switches.
Input buffers. (See BUFFERS.)

MONITOR SHOOTING

NO PICTURE

Check: Power connection.
Monitor fuses.
Video connections. (Check continuity.)

SYNC PROBLEMS

Check: Sync and ground connections. (See WIRING DIAGRAM)
Sync polarity.
Video output buffer.

BUFFERS

An input or output (I/O) buffer is the component that connects the actual game computer to the outside world and, as such, is the part most likely to fail. Check the following list when attempting to isolate possible problems. First and second choices are given. (M=Main Board, I/O= Multi-Function Board.)

***NOTE: ANY UNAUTHORIZED BOARD REPAIR OR ATTEMPTED REPAIR
WILL VOID YOUR WARRANTY.***

<u>PROBLEM AREA</u>	<u>COMPONENT</u>	<u>PCB LOCATION</u>
VIDEO (Colors or Sync)	1 st 7405 or 74S05 2 nd 74LS374	M-U24 M-U37
PLAYER CONTROLS and/or COIN CONTROLS	1 st 150 ohm resistor pack. 2 nd 74LS257	See Wiring Diagram & Schematics for specific switch.
AUDIO (Bad channel)	1 st 7524 2 nd 7533	I/O-U35(ch5) through U40 (ch0) I/O-U31

ABOUT MECHANICAL COIN COUNTERS

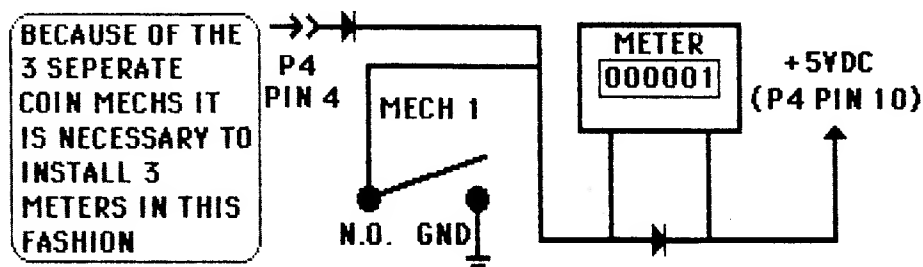
We have not installed mechanical coin counters on this game for two reasons:

1. The bookkeeping program is extremely accurate and includes not only number of coins dropped and dollars earned but also the number of tests and coins in a given period. (See BOOKKEEPING in the DIAGNOSTICS section.)

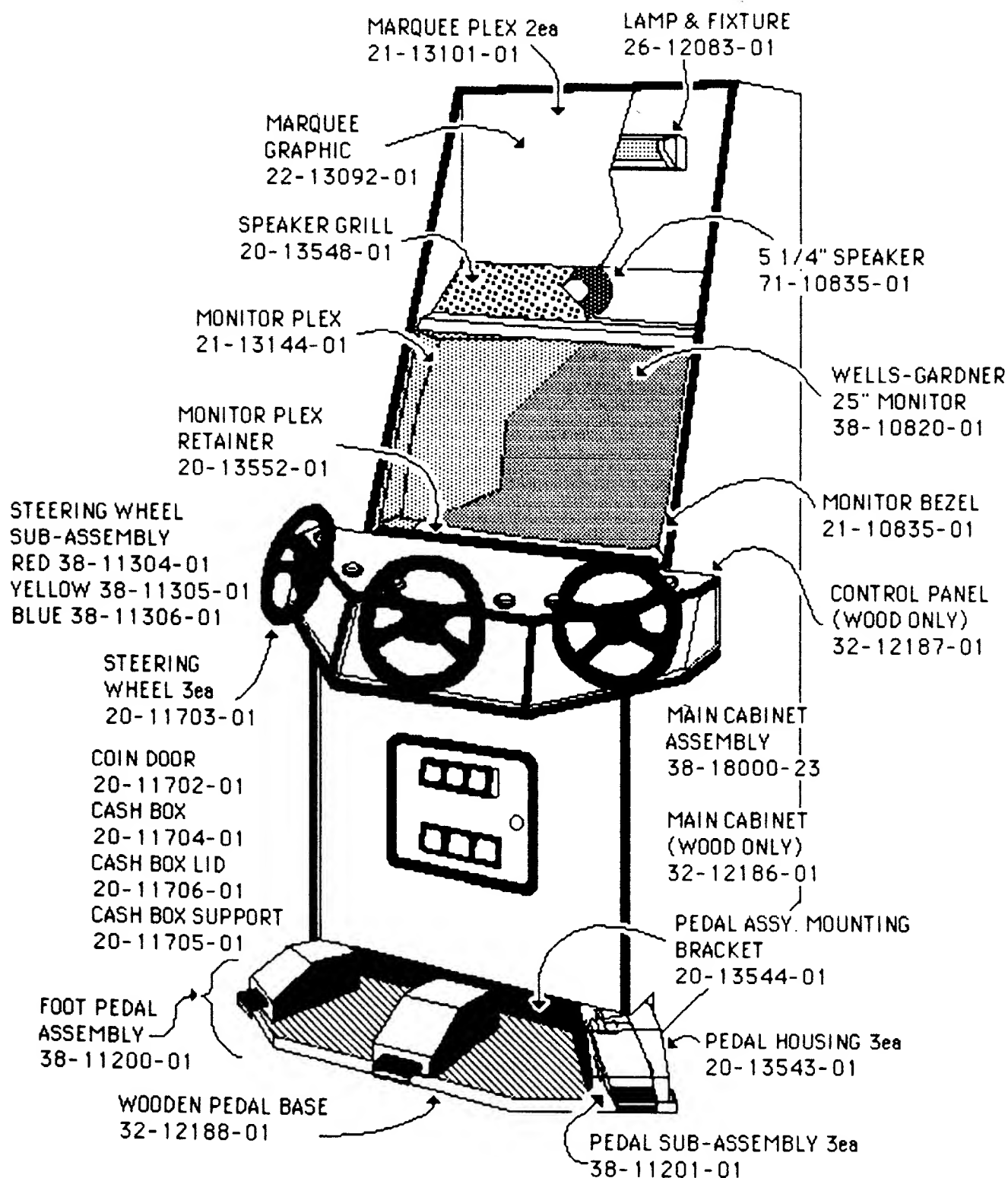
2. These mechanical coin counters produce an inductive "kick" that ~~w~~///damage components on the circuit board.

Checkerboard video is the most common problem. If this is, in fact, your problem - take a look at the "NMI not" signal on the master Z80 (pin 17). If a low output is observed, try replacing U114 (74LS08) and/or U119 (74LS157).

NOTE: If you must install a mechanical coin counter, please use the following diagram. (Diodes may be 1N4001 to 1N4004.)



**"Ivan IRONMAN Stewart's
SUPER OFF-ROAD"™
ILLUSTRATED PARTS LIST**



OTHER PARTS

CONTROL PANEL

PANEL TOP OVERLAY 22-14924-01

SUB-PANEL OVERLAYS

RED - 22-14921-01

YELLOW - 22-14922-01

BLUE - 22-14923-01

BUTTON - MICRO 2ea

RED - 37-11194-01

YELLOW - 37-11196-01

BLUE - 37-11195-01

LATCH 11ea - 20-10867-01

(7 inner panel and 4 cabinet)

STEERING ASSEMBLY

METAL PANELS

RED 20-13549-01

YELLOW 20-13550-01

BLUE 20-11551-01

ENCODER WHEEL

25-11007-01

LARGE GEAR 25-11008-01

SMALL GEAR 25-11009-01

MISCELLANEOUS

ON/OFF SWITCH - 37-10894-01

VOLUME POT - 51-12501-01

LEG LEVELER - 20-13530-01

PEDAL ASSEMBLY

SHOULDER BOLT

4"x1/2" STAINLESS

25-18251-01

POTENTIOMETER

51-12502-01

ARMATURE

20-13540-01

SPRING - 20-15061-01

ELECTRONICS

PCB ASSEMBLY COMPLETE

38-11695-22

MAIN (BOTTOM) PCB

81-12170-14

MULTI FUNCTION #2 (TOP) PCB

81-18002-22

STEERING OPTO COUPLER PCB

80-20000-01

POWER SUPPLY

ISOLATION TRANSFORMER

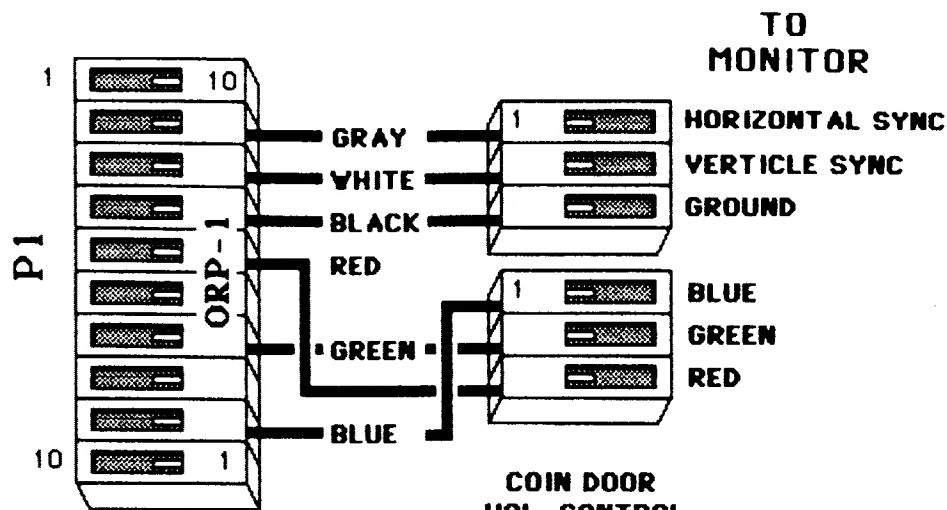
43-11704-01

SWITCHING POWER SUPPLY

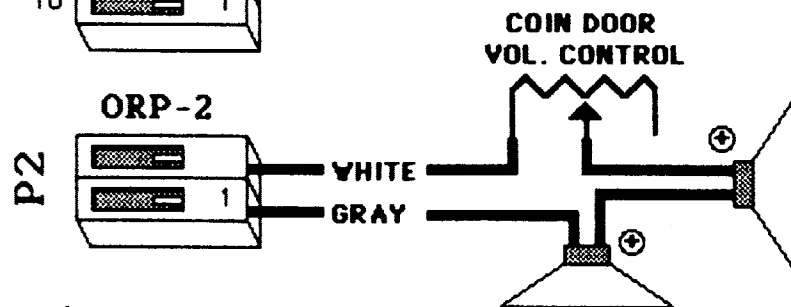
82-12150-01

LINE FILTER - 63-12131-01

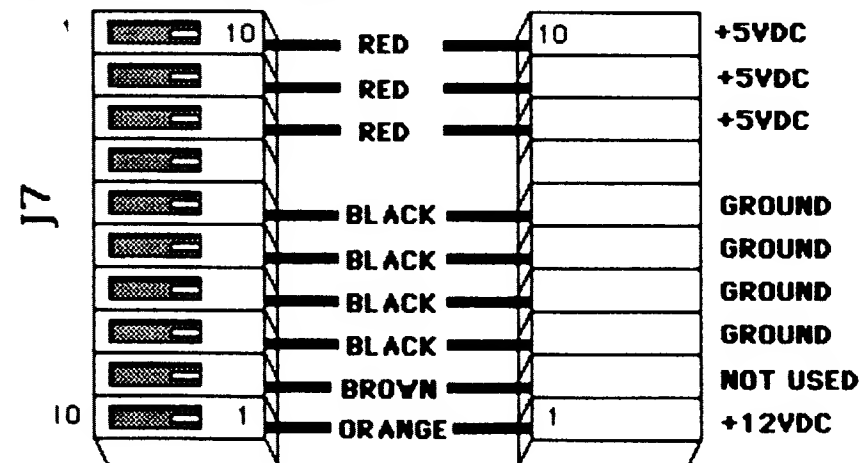
POWER CORD - 87-12143-01



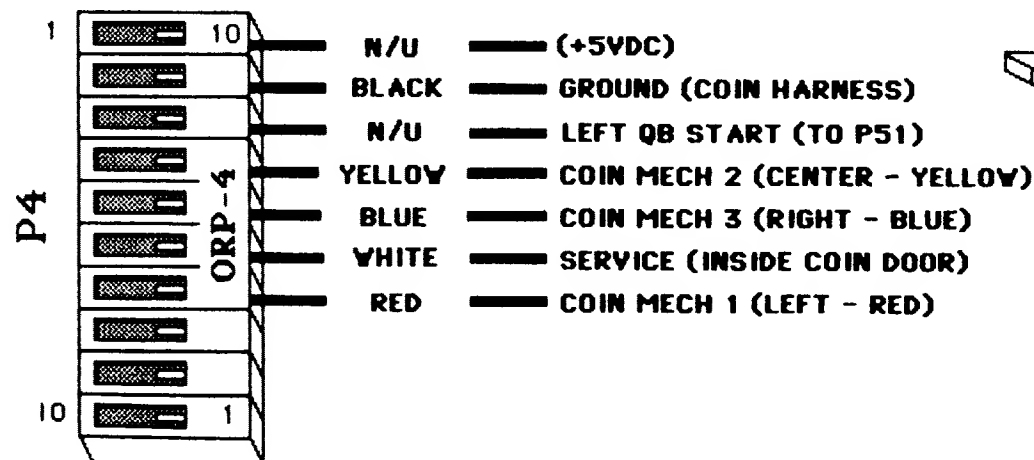
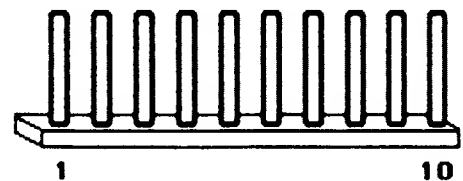
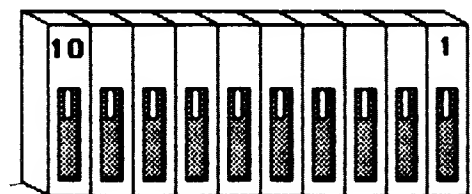
MAIN WIRING DIAGRAM (MAIN BOARD)



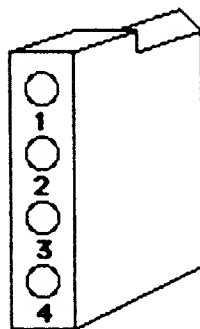
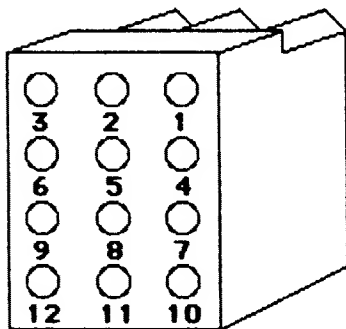
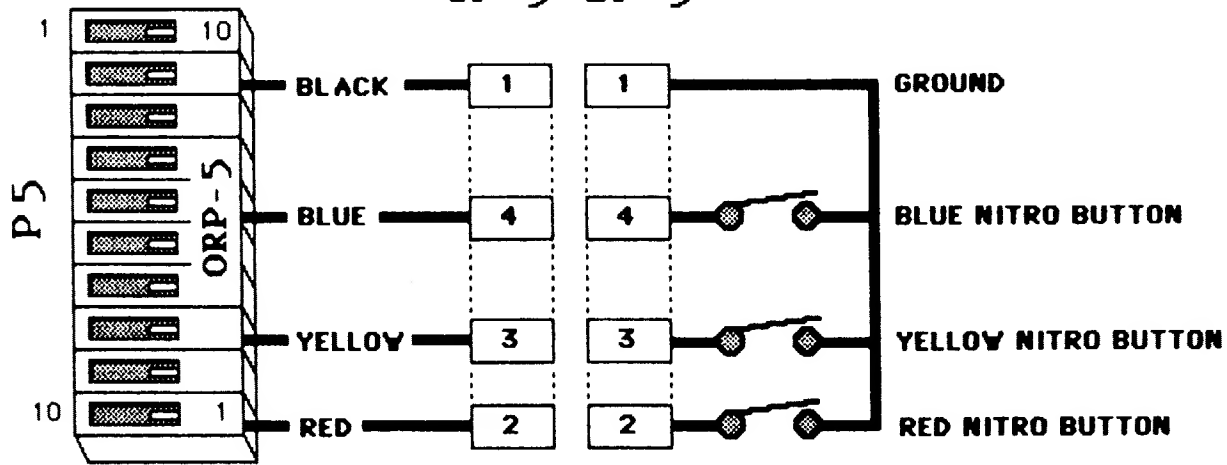
TOP (MULTI-FUNCTION) PCB



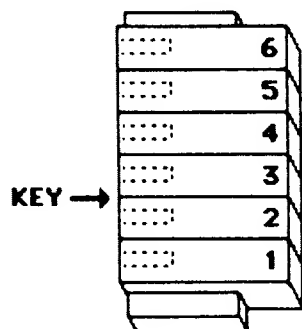
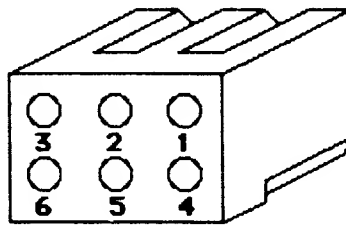
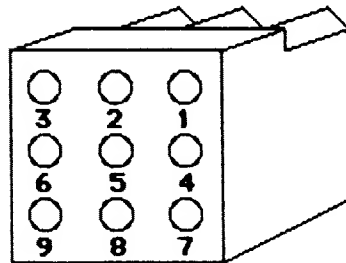
*NOTE: SYSTEM PIN-OUT
OPPOSITE OF PIN-OUT
MOLDED IN HARNESS
CONNECTORS.*



CP-5 SP-5



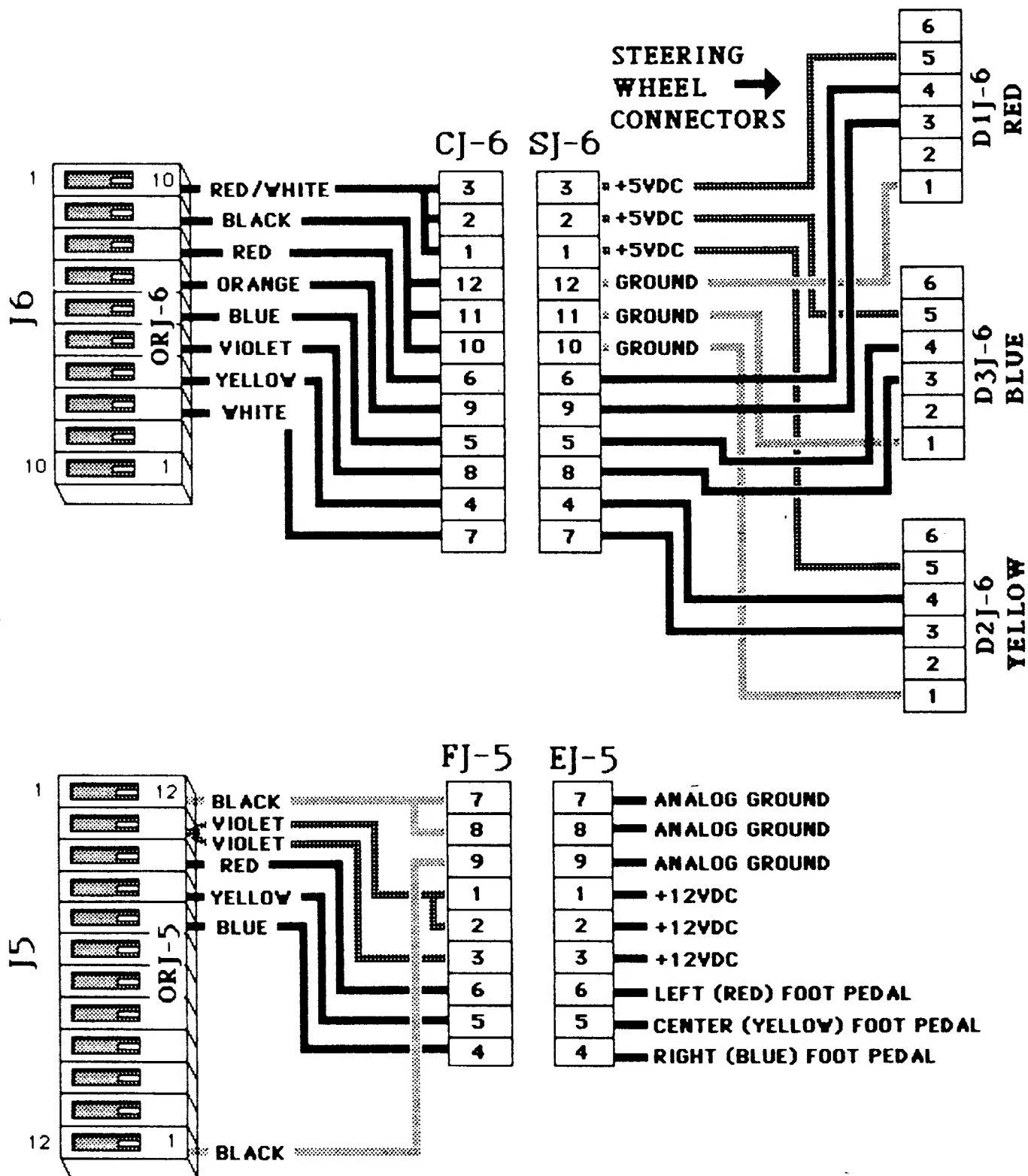
*MALE MOLEX CONNECTORS
TYPICAL PIN-OUT*



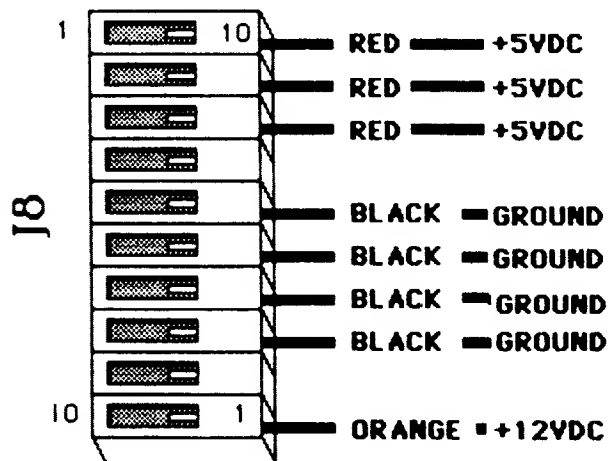
*STEERING WHEEL
CONNECTOR*

*SEE MAIN BOARD LAYOUT
FOR BOARD CONNECTOR
LOCATIONS.*

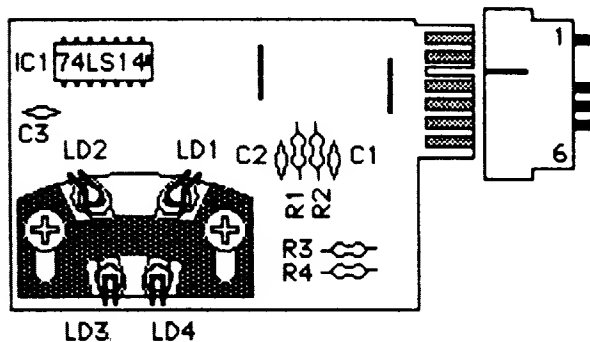
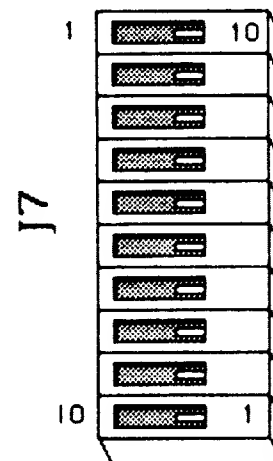
MAIN WIRING DIAGRAM (MULTI-FUNCTION BOARD)



**FROM SWITCHING
POWER SUPPLY**



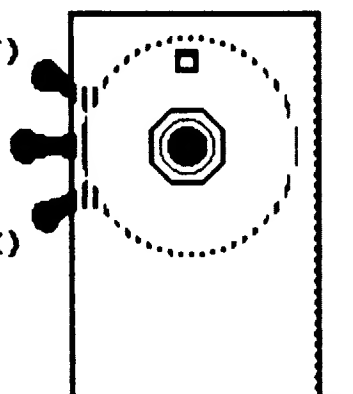
**SEE P7 ON MAIN BOARD
WIRING DIAGRAM**



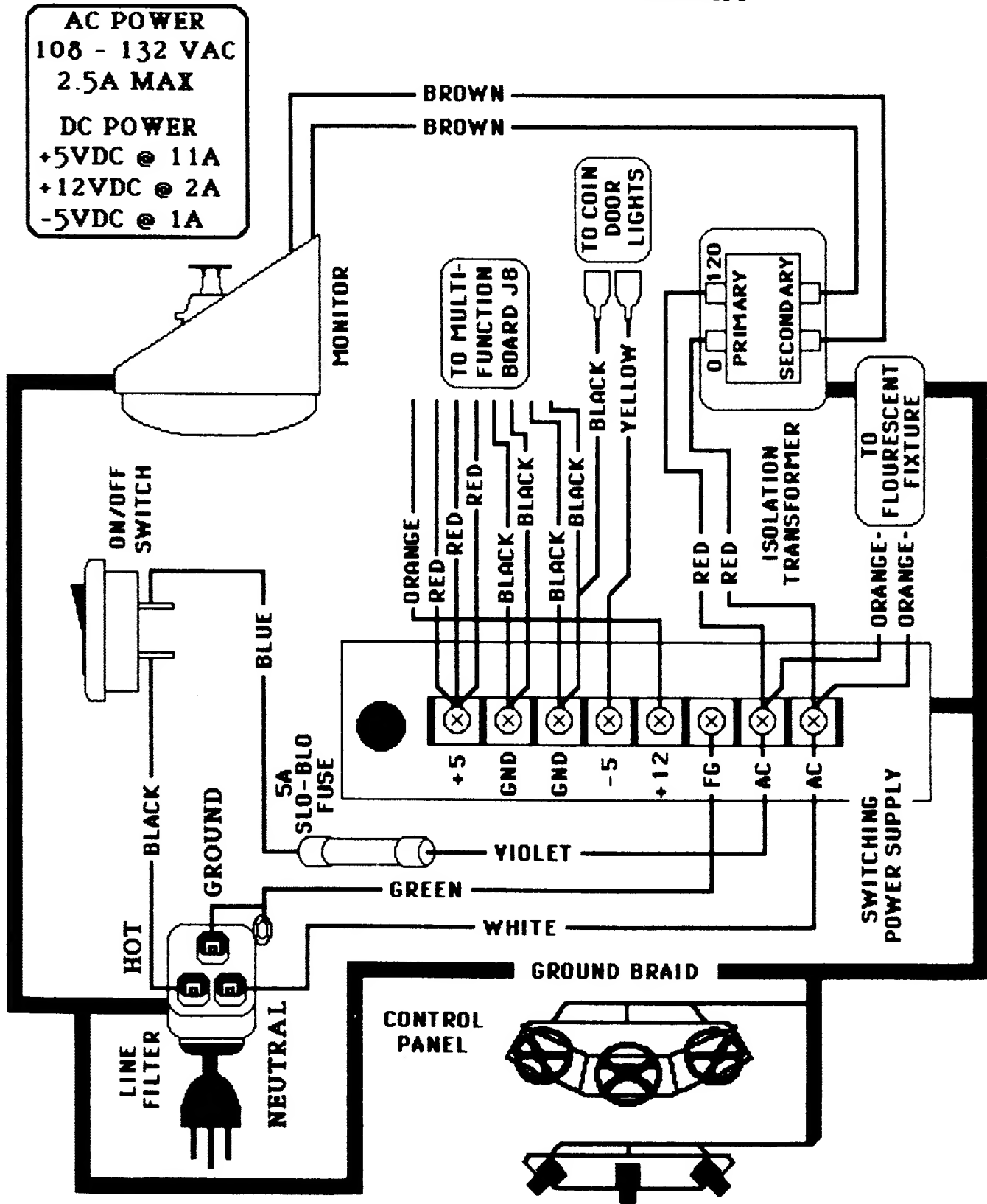
**STEERING OPTO-
COUPLER PCB
CONNECTION**

**FOOT PEDAL
POTENTIOMETER
HOOK-UP**

12VDC (VIOLET)
CONTROL
(CAR COLOR)
GROUND (BLACK)



CABINET WIRING DIAGRAM



BOOKKEEPING AND DIAGNOSTICS SECTION

To enter the Bookkeeping and Diagnostics Section:

- * With the **Blue Nitro** button depressed, press the **Test** button located inside the front door on the left.

Upon entering the program, the **Main Menu** will appear (Figure 1). Follow the instructions on this menu to select and enter the desired function.

Bookkeeping (Figure 2)

The Bookkeeping function is your game accountant. It records the life-time earnings of your game and allows you, through the use of resettable "Period" totals to keep track of weekly, monthly, or location earnings. This function also separates the readings by coin mech. If one of the coin mech readings is disproportionately low, you may suspect that your players are having trouble with either that mech or the controls of the car associated with that mech.

NOTE: The **"SET COINS/TOKENS PER DOLLAR"** category must be set to the location standard to maintain accurate accounting data.

(i.e. 6 COINS/TOKENS PER DOLLAR.)

THIS FUNCTION DOES NOT AFFECT THE NUMBER OF COINS PER CREDIT - SEE THE "GAME SET-UP" SECTION FOR COINS PER CREDIT INFORMATION.

Diagnostics (Figure 3)

You will notice the Diagnostics Section has a sub-menu of its own. Invoking the Diagnostics function will open a complete and easy to use set of tests designed to take the grumbling and hair pulling out of adjusting, troubleshooting, and servicing your machine.

Buttons and Controls Test (Figure 4)

This test provides a quick examination of the state of all buttons and controls as well as an easy range and direction setting format for the steering and pedal controls. As shown on the screen, the **minimum** setting for any foot pedal assembly is between **0 and 80**. Each pedal must also be able to achieve the **maximum** setting of **255** when fully depressed.

Processor Memory Test (Figure 5)

The Erasable Programmable Read Only Memory (EPROM) and Random Access Memory (RAM) IC's are storage areas for the actual game guidelines and are accessed by the Microprocessor section.

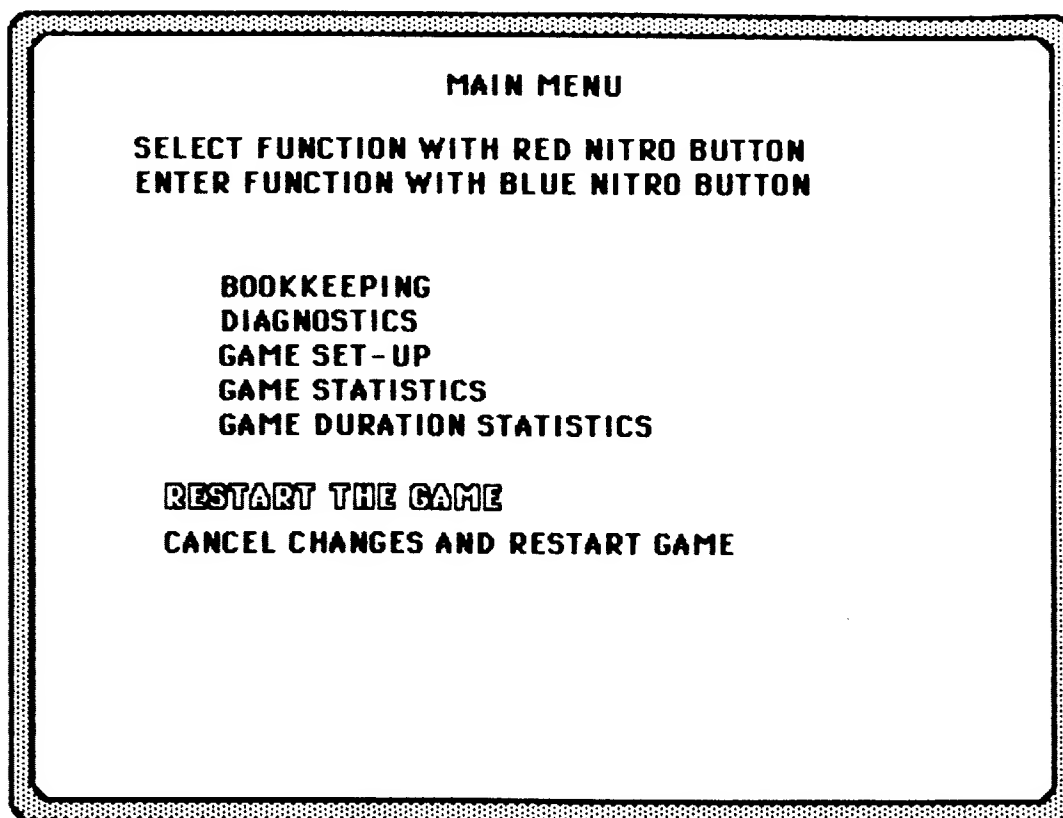


FIGURE 1

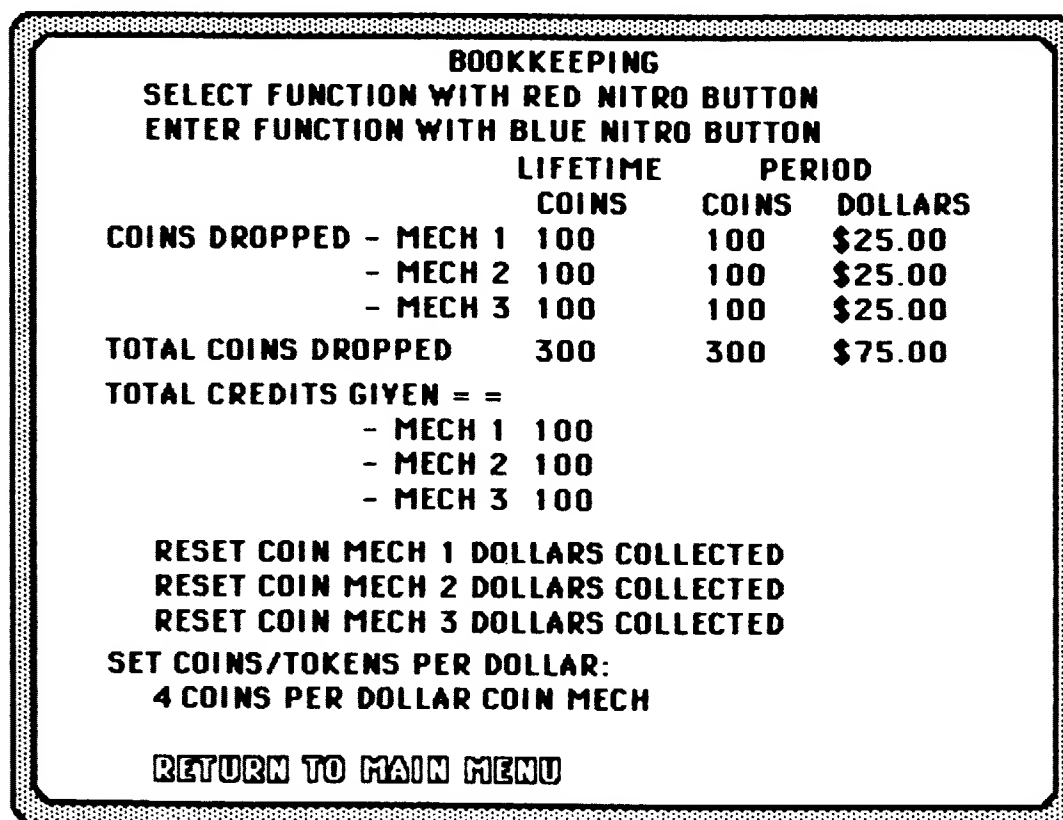


FIGURE 2

DIAGNOSTICS

SELECT FUNCTION WITH RED NITRO BUTTON
ENTER FUNCTION WITH BLUE NITRO BUTTON

BUTTONS AND CONTROLS TEST
PROCESSOR MEMORY TEST
VIDEO ALIGNMENT SCREENS
AUDIO SUBSYSTEMS TEST
VIEW BACKGROUND SCREENS

RETURN TO MAIN MENU

FIGURE 3

PLEASE PRESS THE FOLLOWING BUTTONS:

NITRO 1 BUTTON	<RED>	CLOSED
NITRO 2 BUTTON	<YELLOW>	OPEN
NITRO 3 BUTTON	<BLUE>	OPEN
MECH 1 COIN SWITCH		OPEN
MECH 2 COIN SWITCH		OPEN
MECH 3 COIN SWITCH		OPEN
SERVICE SWITCH		OPEN

INDICATES PRESSED
OR STUCK SWITCH

*** MINIMUM = 0-80 MAXIMUM = 255 ***

GAS PEDAL 1 = 60

GAS PEDAL 2 = 72

GAS PEDAL 3 = 54

STEP ON PEDALS TO
CHECK SETTINGS

STEERING WHEEL 1 =

STEERING WHEEL 2 =  CLOCKWISE TURN

STEERING WHEEL 3 =  COUNTER-CLOCKWISE TURN

TURN WHEELS TO
MOVE DIAMONDS

PRESS SERVICE OR BLUE NITRO BUTTON TWICE TO EXIT

FIGURE 4

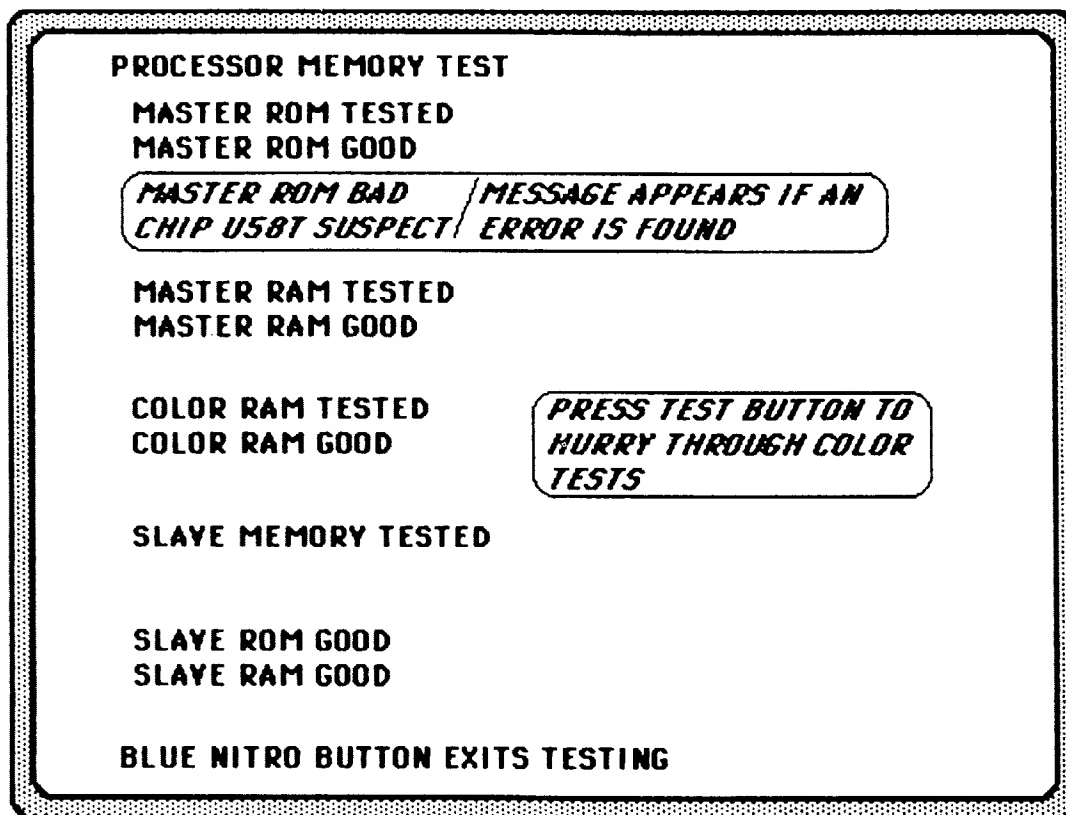


FIGURE 5

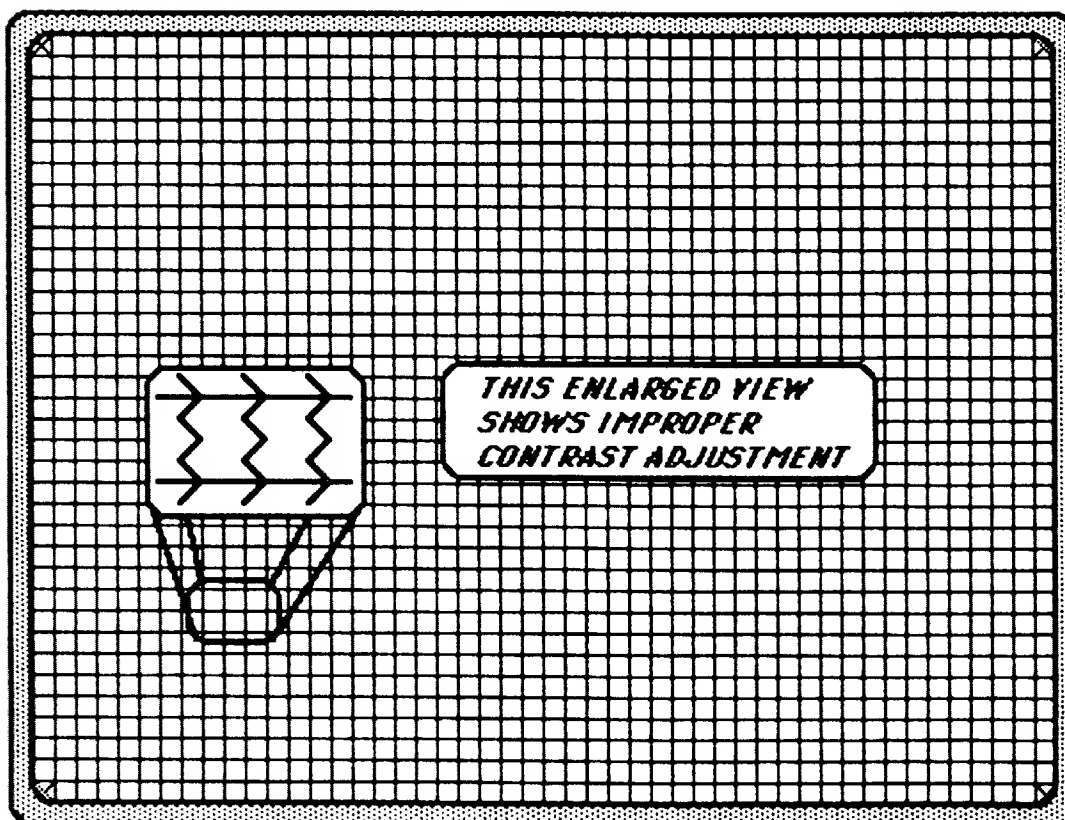


FIGURE 6

Processor Memory Test (cont.)

The percentage of field failures in these areas is very low, but when a problem does arise, it can be a bear to track down. This test samples the action of the processor section and notes any incongruities.

WARNING: READ YOUR WARRANTY BEFORE ATTEMPTING ANY PRINTED CIRCUIT BOARD REPAIRS.

Video Alignment Screens

The picture on the screen is the most important and most neglected part of the game. It is a proven fact that a dirty, misaligned, or unfocused screen will cause a player to walk away even if the game is his/her favorite piece. A little elbow grease and a couple of minutes spent going through these adjustment screens will make a big difference in the cashbox. Use all three screens to adjust your picture and then go to the "Background Screens" section to make the game look *"rich"*.

Cross-Hatch Screen (Figure 6)

Used to adjust focus, alignment, size (note x's in the corners) and contrast. Wavy vertical lines (see inset) denote bad contrast.

The background should be black and the lines solid white.

If there appears to be an area of color on the screen (usually in one of the corners), your monitor probably needs "degaussing".

This condition is caused by moving the game with the power on.

Although the monitor contains an internal degaussing mechanism, this mechanism might take a while to work and may not completely cure the problem. I recommend that you purchase a "degaussing coil" and carry it in your service vehicle. Degaussing doesn't take much time and it makes a big difference.

Red and Green Screen (Figure 7)

Adjust the screen or brightness control so the green color bar shows **faintly** on the 1 level and use the red cutoff control to adjust the red bar to the same intensity.

Blue and Miscellaneous Screen (Figure 8)

Use the blue cutoff control to make the gray color appear gray (not brownish). Adjust the red and green drive controls slightly, if necessary, to make the white block white.

Audio Subsystems Test (Figure 9)

The sounds are the second most important feature of any game and in a game like "Super Off-Road" are essential to the feel of the game.

The volume of sound is, for the most part, dictated by the location and is thus a "given" but the quality of sound is a function of the program.

This test will be of help in your quest to find those "odd" sounds or to remedy the lack of certain sounds.

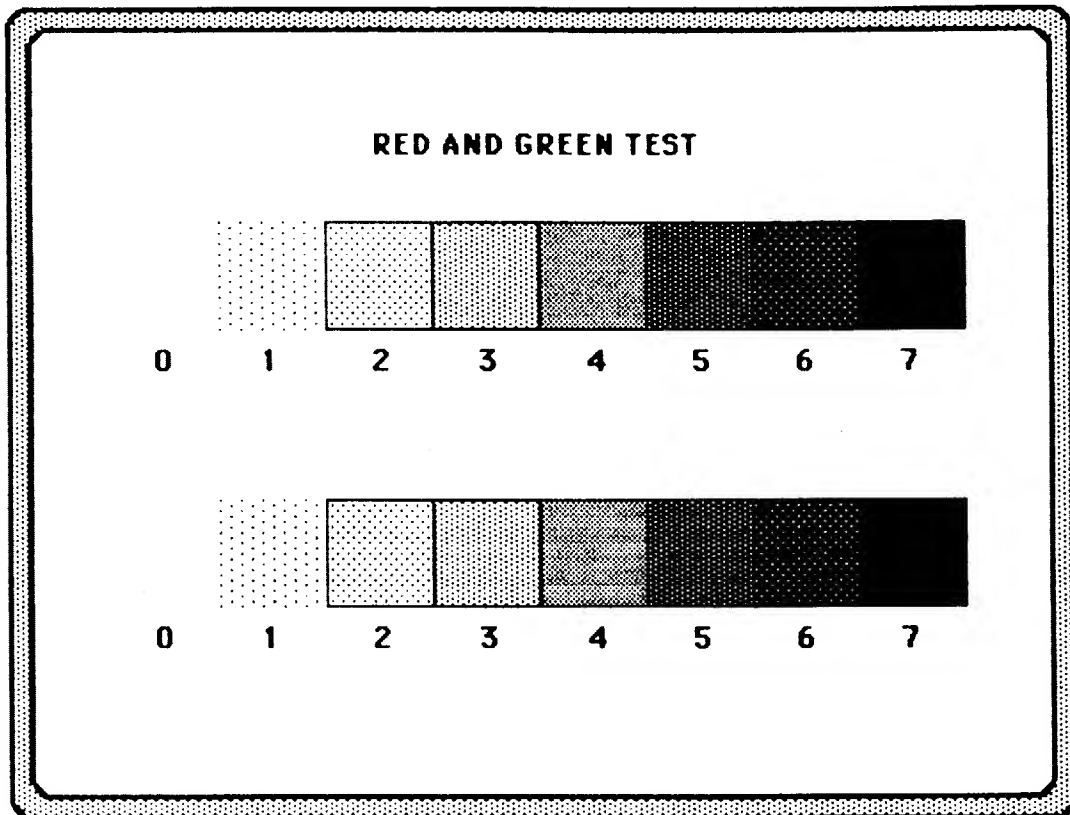


FIGURE 7

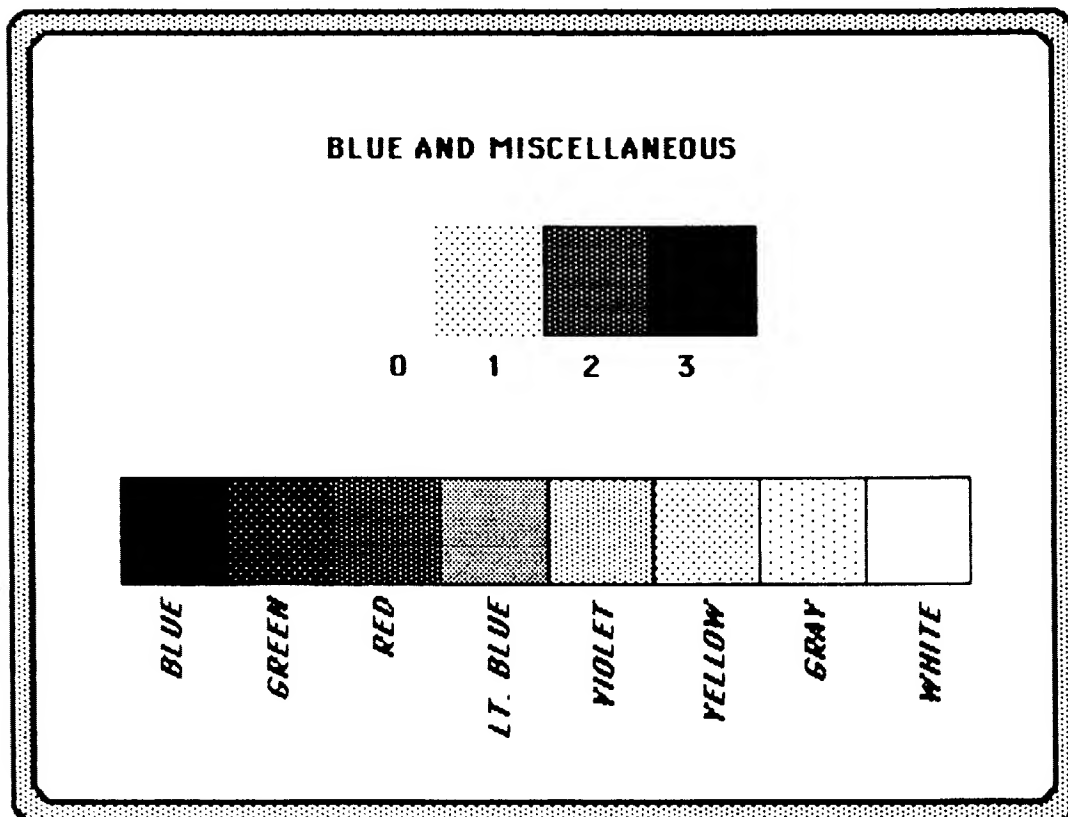


FIGURE 8

Background Screens (Figure 10)

In this test, the background screens are shown while the EPROMs which contain the information for these screens are displayed at the top of the picture. This test is not only helpful when looking for those "glitches" one sometimes encounters, but may also be viewed as a visual test of the colors and picture clarity after the "Video Alignment" test has been completed.

Game Set-Up (Figure 11)

The "Game Set-Up" or "Operator Adjustable" section is vital to the condition of your cash box. When used in conjunction with the "Bookkeeping" and "Statistics" sections of this diagnostics package, the "Game Set-Up" function will keep this game on your list of top earners for years to come. The **Coins-per-Credit** settings range from 1 coin for 1 credit to 20 coins for 20 credits. (*0 coins for 1 credit sets the game on "free play".*)

SOME SOUND ADVICE:

THOSE ANNOYING ATTRACT MODE SOUNDS ARE SUPPOSED TO DRAW ATTENTION.

LET THEM !

The **Difficulty** level may be set from 1 to 8. Our tests show that level **4** is the best all-around starting point.

After entering their initials and birth date each player is asked to choose the country for which he/she will race. The operator may select one of the countries listed to better suit his game to a particular location.

Game Statistics (Figure 12) & Game Duration Statistics (Figure 13)

These two sections are your game "Report Card". Check these sections for glaring discrepancies. Many "starts" and few "joins" or "continues" on any one car could be an indication of a control or coin mech problem.

Unlike many games, whose best income is a result of a 2 to 2.5 minute average game time, collections from **"SUPER OFF-ROAD"™** are highest when the average game time is between 3.25 and 3.75 minutes. Your players get more for their money!

Country Selection (Figure 14)

When a player begins a game, he or she is given a choice of countries for whom he or she will race. This section allows you to further customize your game by choosing which eight countries will appear on the country selection screen. You may also choose a preselected list of American or European countries.

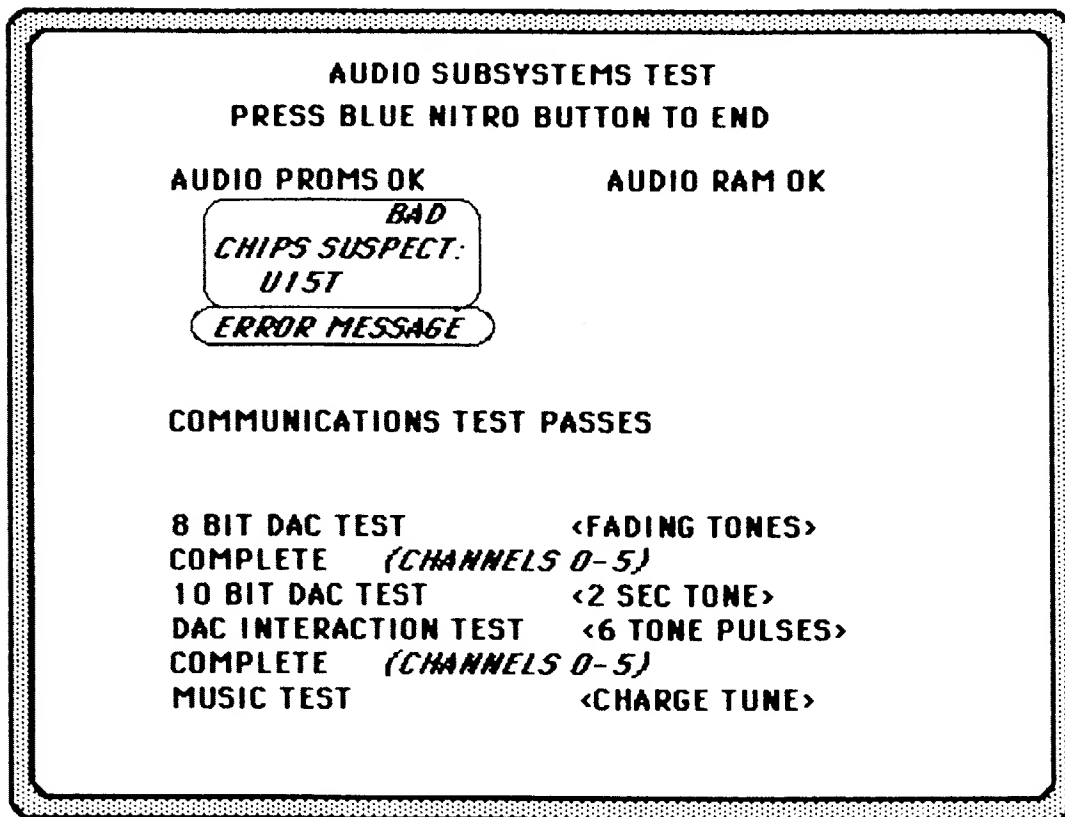


FIGURE 9

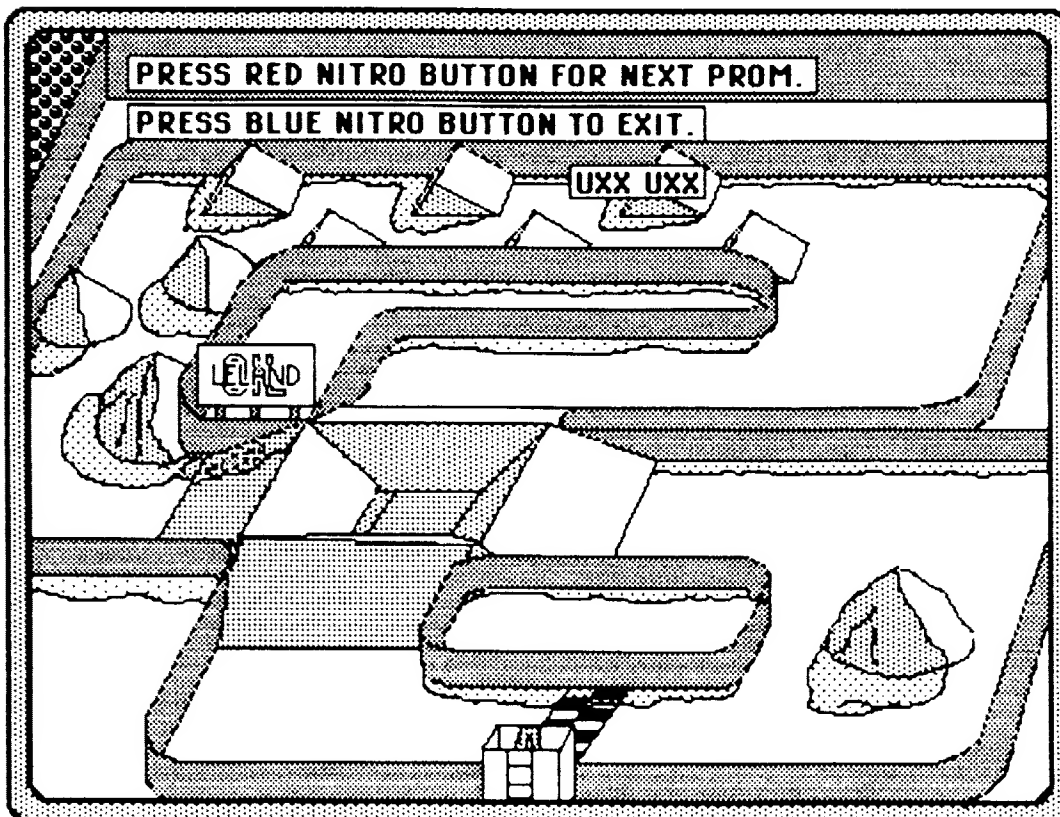


FIGURE 10

GAME SET-UP
 SELECT FUNCTION WITH RED NITRO BUTTON
 ENTER FUNCTION WITH BLUE NITRO BUTTON

*** 0 COINS SETS FREE PLAY ***

COIN MECH SETTING

1 COIN FOR
 1 CREDIT

ATTRACT MODE SOUND -----YES
 DIFFICULTY LEVEL ----- 4
 EXTRA COUNTRY SELECTION AUSTRALIA
 MEXICO
 SPAIN

RETURN TO MAIN MENU

FIGURE 11

GAME STATISTICS
 SELECT FUNCTION WITH RED NITRO BUTTON
 ENTER FUNCTION WITH BLUE NITRO BUTTON

	[1PL]	[2PL]	[3PL]
RACES =	100	100	100

	[CAR]	[START]	[JOIN]	[CONT]	[CONVERT]
RED =	5	7	8	10	
YELLOW =	10	8	10	15	
BLUE =	4	6	8	9	

RESET GAME STATISTICS

ERASE HALL OF FAME ON EXIT NO

RETURN TO MAIN MENU

FIGURE 12

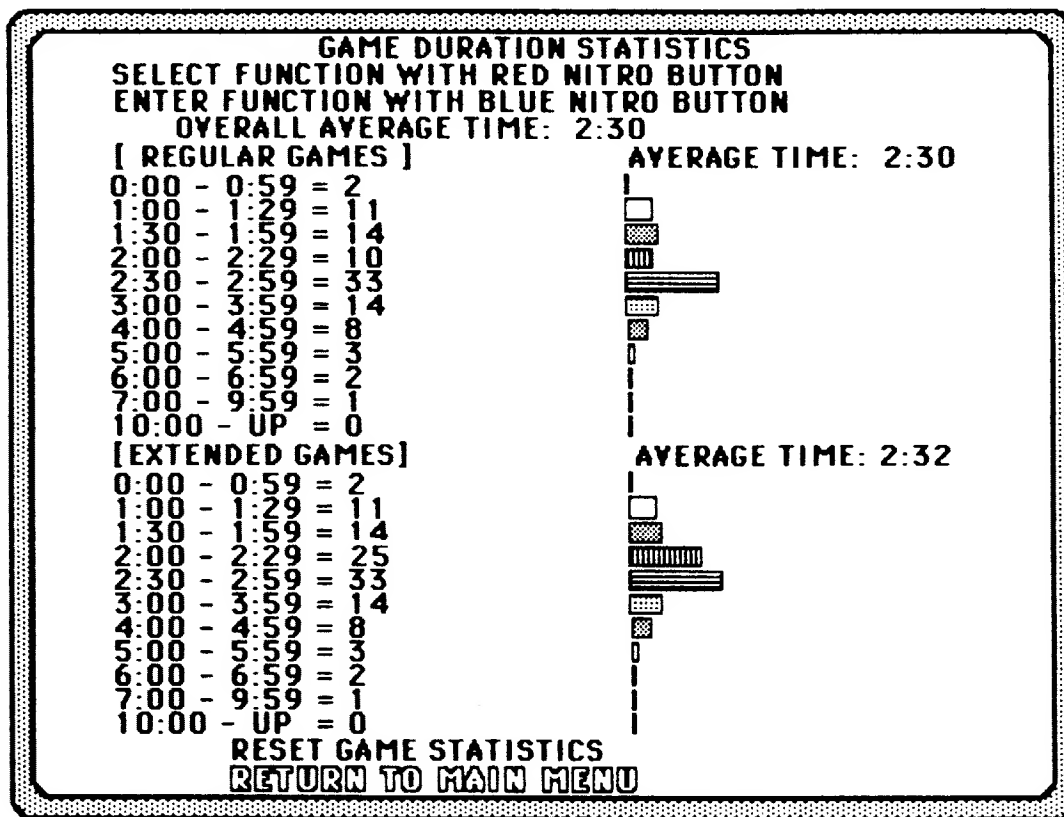


FIGURE 13

COUNTRY SELECTION

SELECT LINE WITH RED NITRO BUTTON
 SELECT COUNTRY WITH BLUE NITRO BUTTON

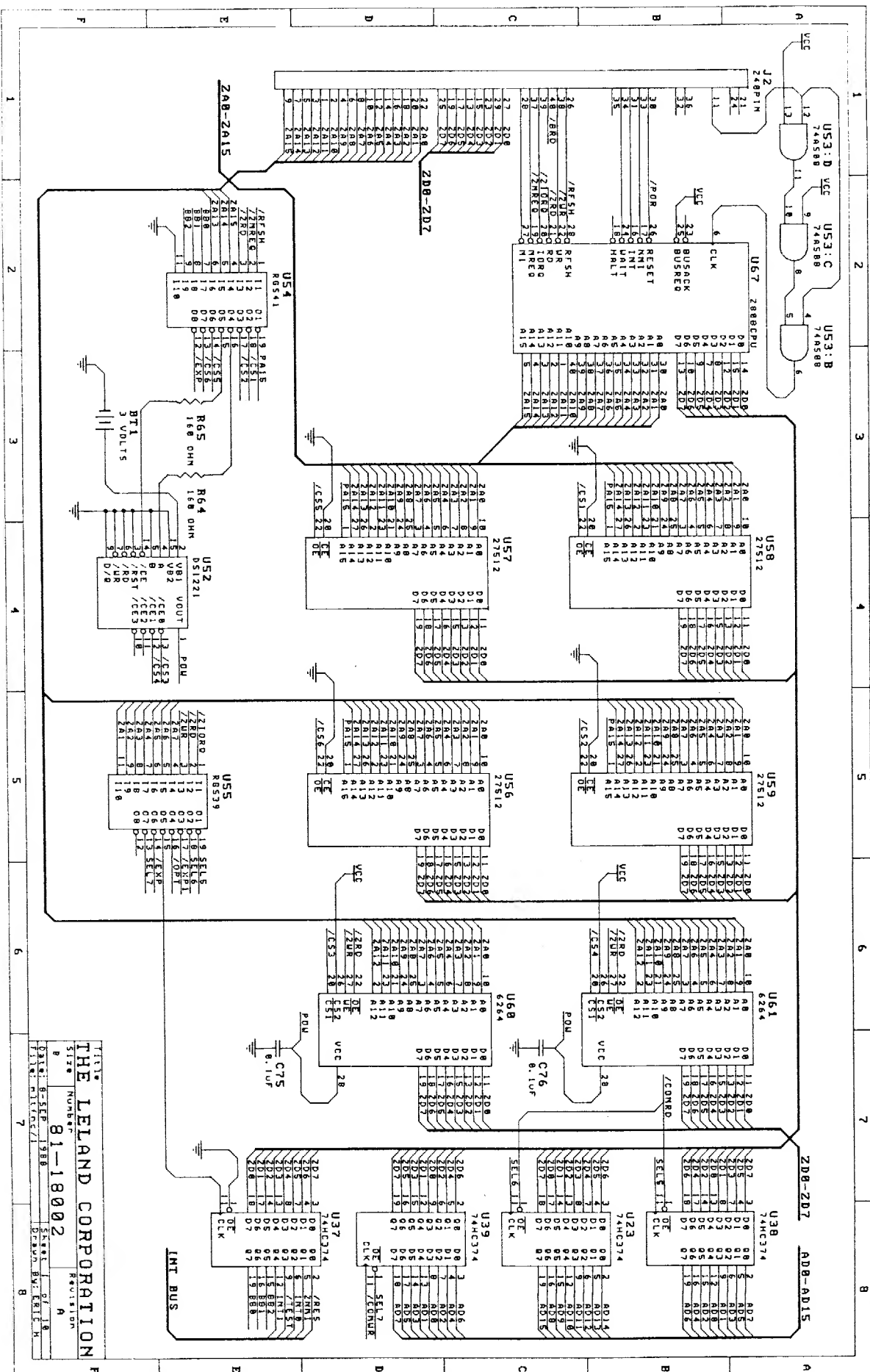
*** ENTER COUNTRY FROM FIRST TO LAST ***

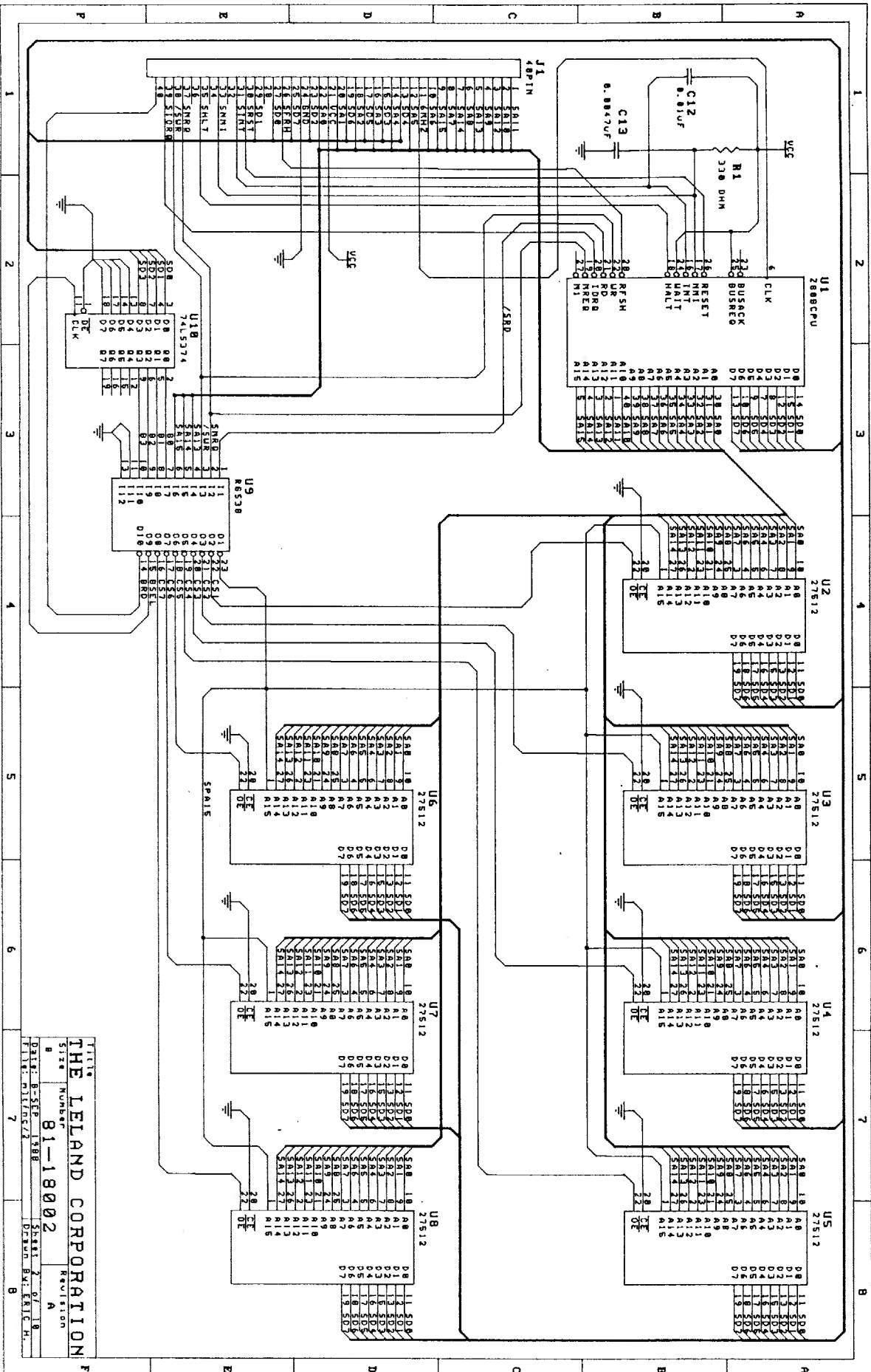
RESET TO AMERICAN COUNTRIES
 RESET TO EUROPEAN COUNTRIES

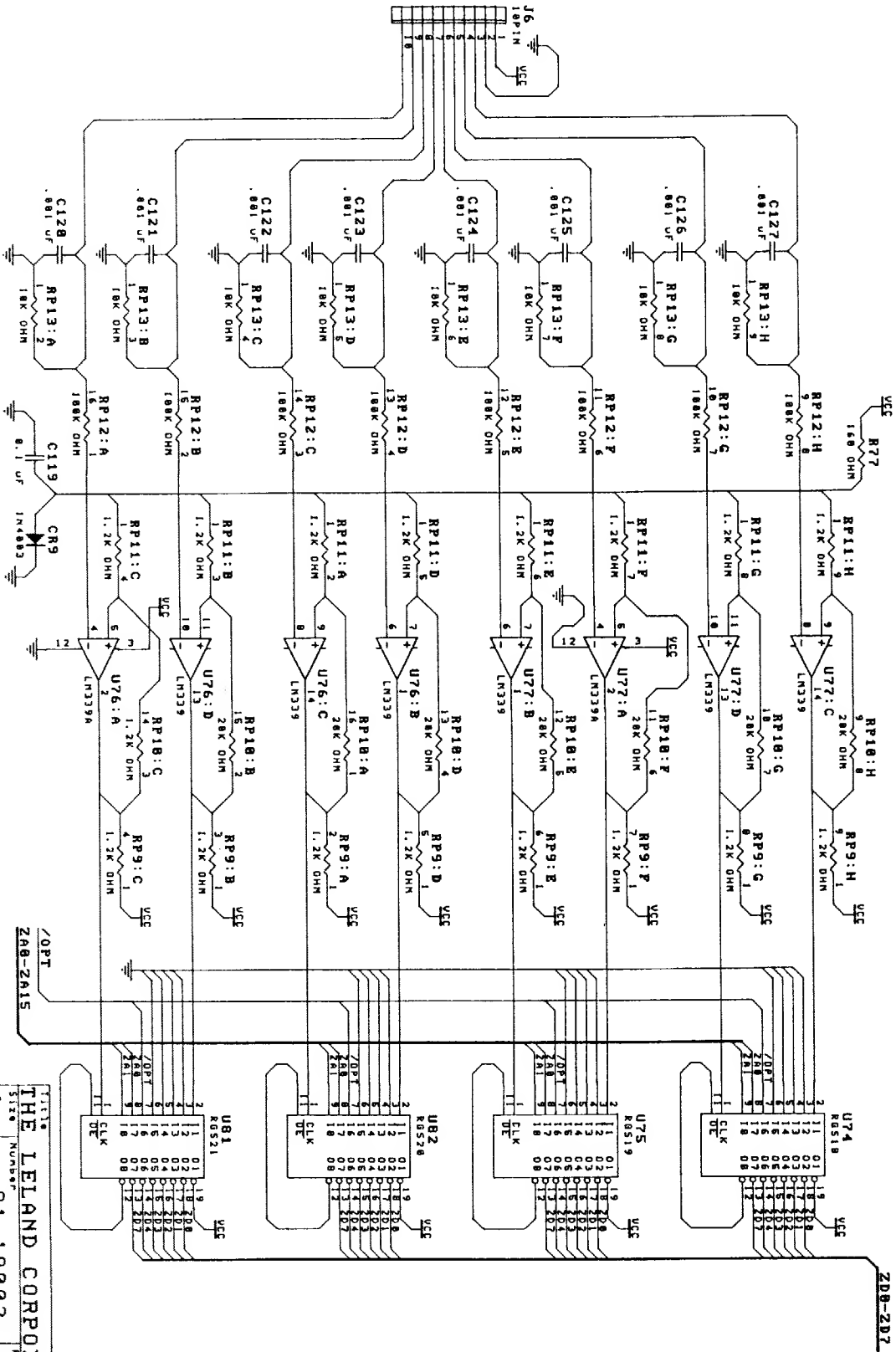
FIRST COUNTRY (DEFAULT).....	USA
SECOND COUNTRY.....	ITALY
THIRD COUNTRY	AUSTRIA
FOURTH COUNTRY	GERMANY
FIFTH COUNTRY	FINLAND
SIXTH COUNTRY	MEXICO
SEVENTH COUNTRY	CANADA
EIGHTH COUNTRY	NORWAY

RETURN TO MAIN MENU

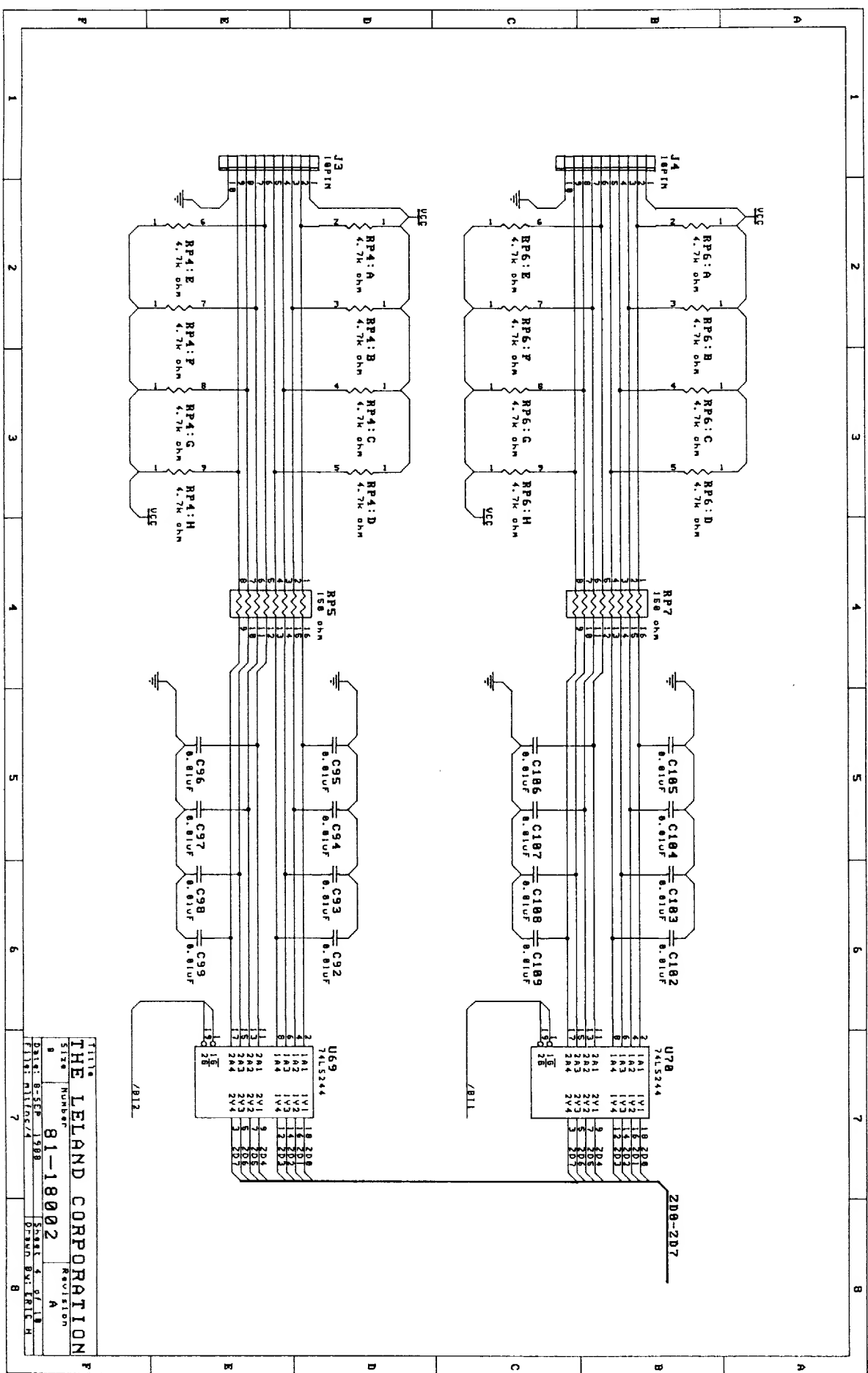
FIGURE 14



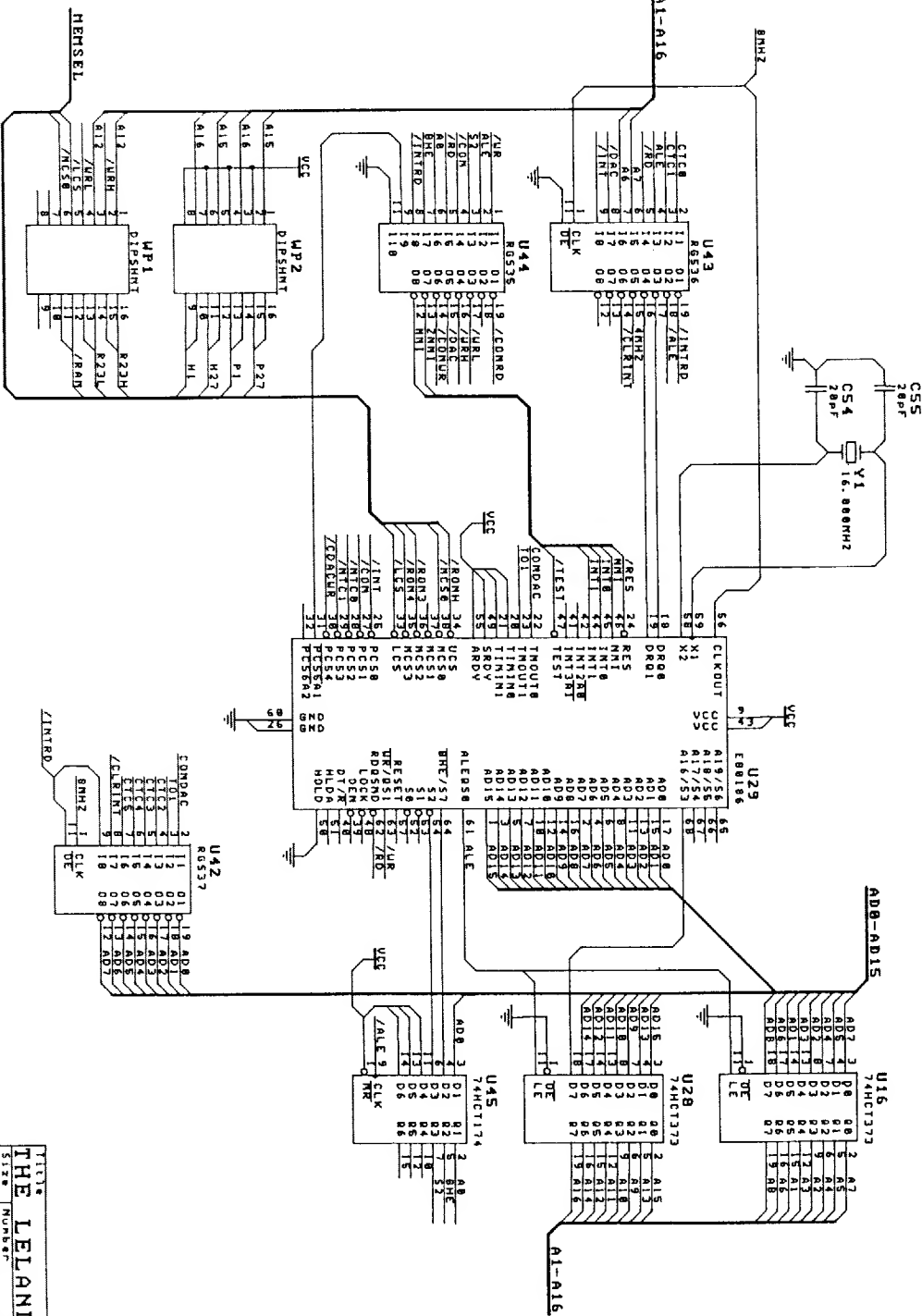




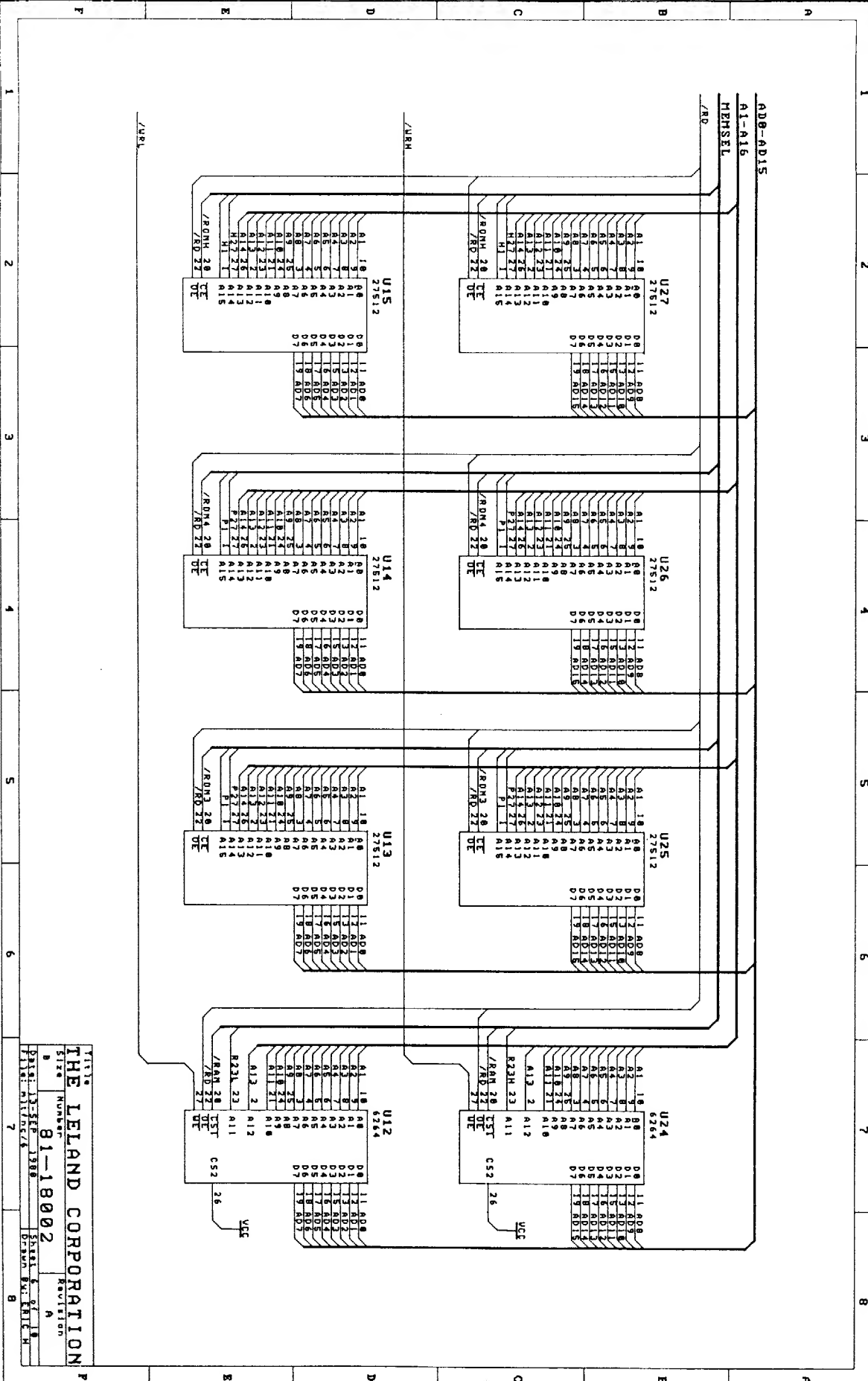
THE LELAND CORPORATION
 81-18002
 DATE: 13-SEP-1988
 DRAWN BY: ERIC H

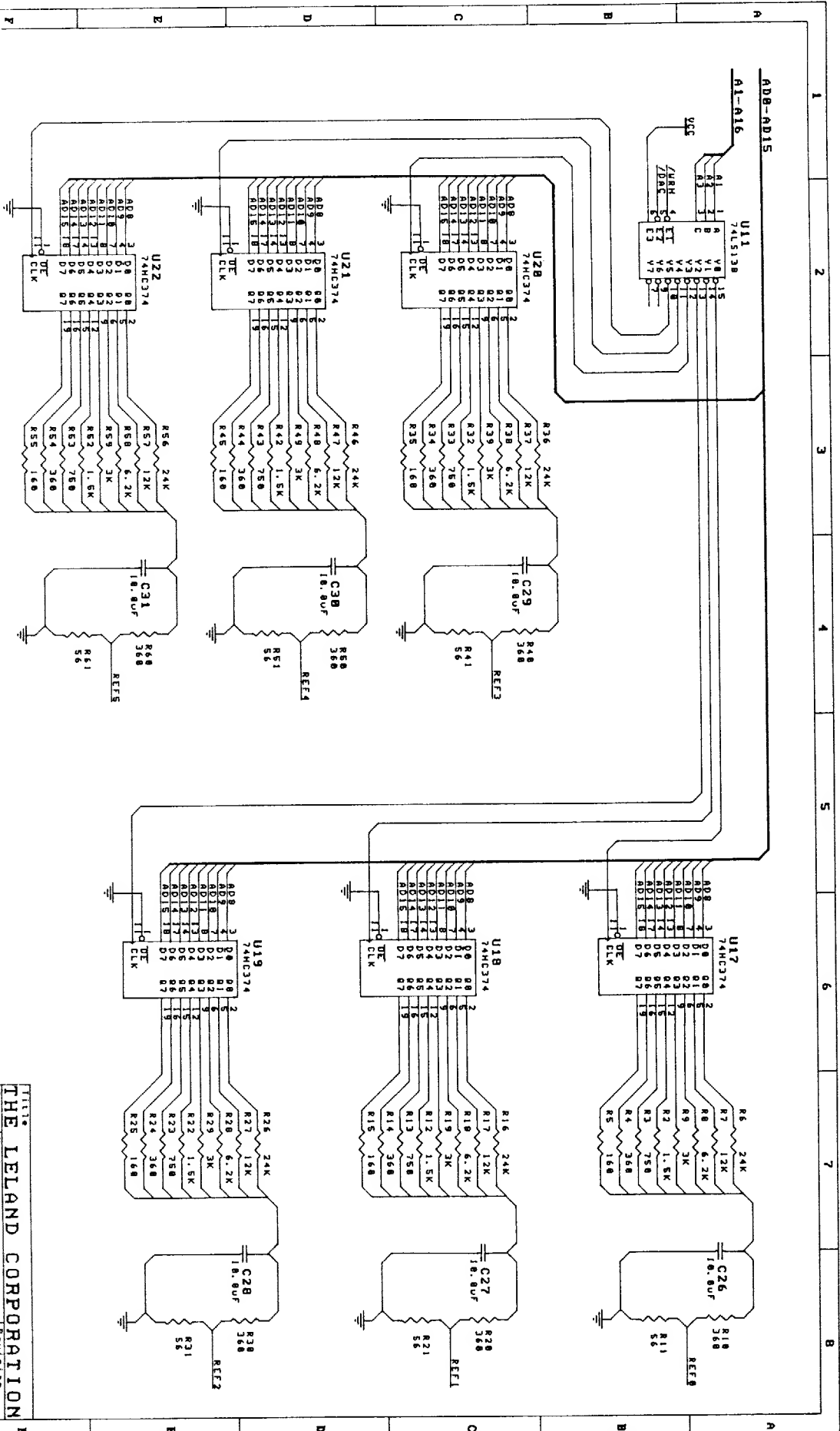


THE LELAND CORPORATION			
Size	Number	Revision	
8	81-18002	A	
Date:	8-SEP-1988	Drawn By:	ELC/H
File:	RLTDC/4		

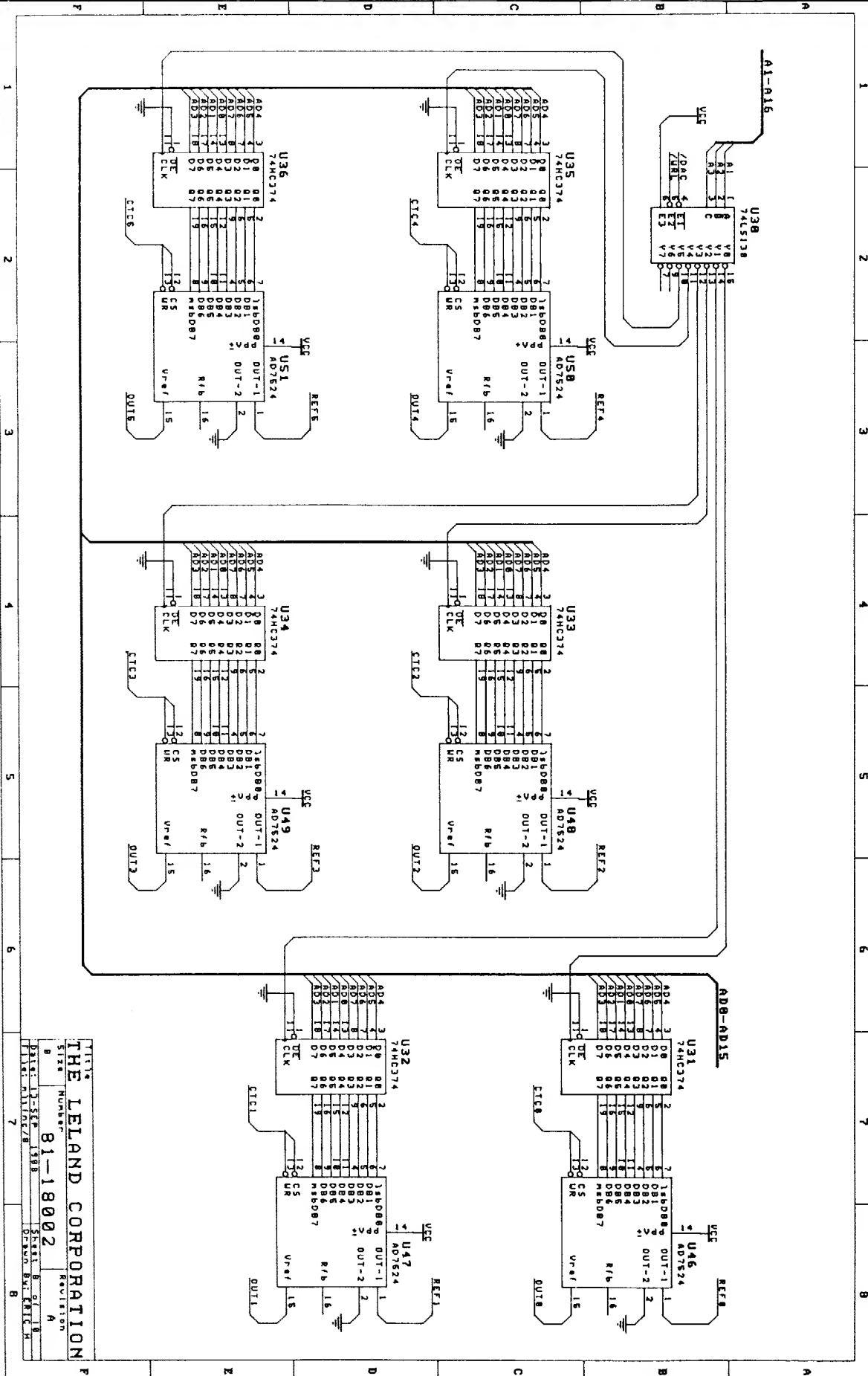


THE LELAND CORPORATION
 Size Number
 81-18002
 DATE: 14-SEP-1988
 FILE: MIFNC/S
 SHEET 5 OF 18
 DRAWN BY: ERLE H

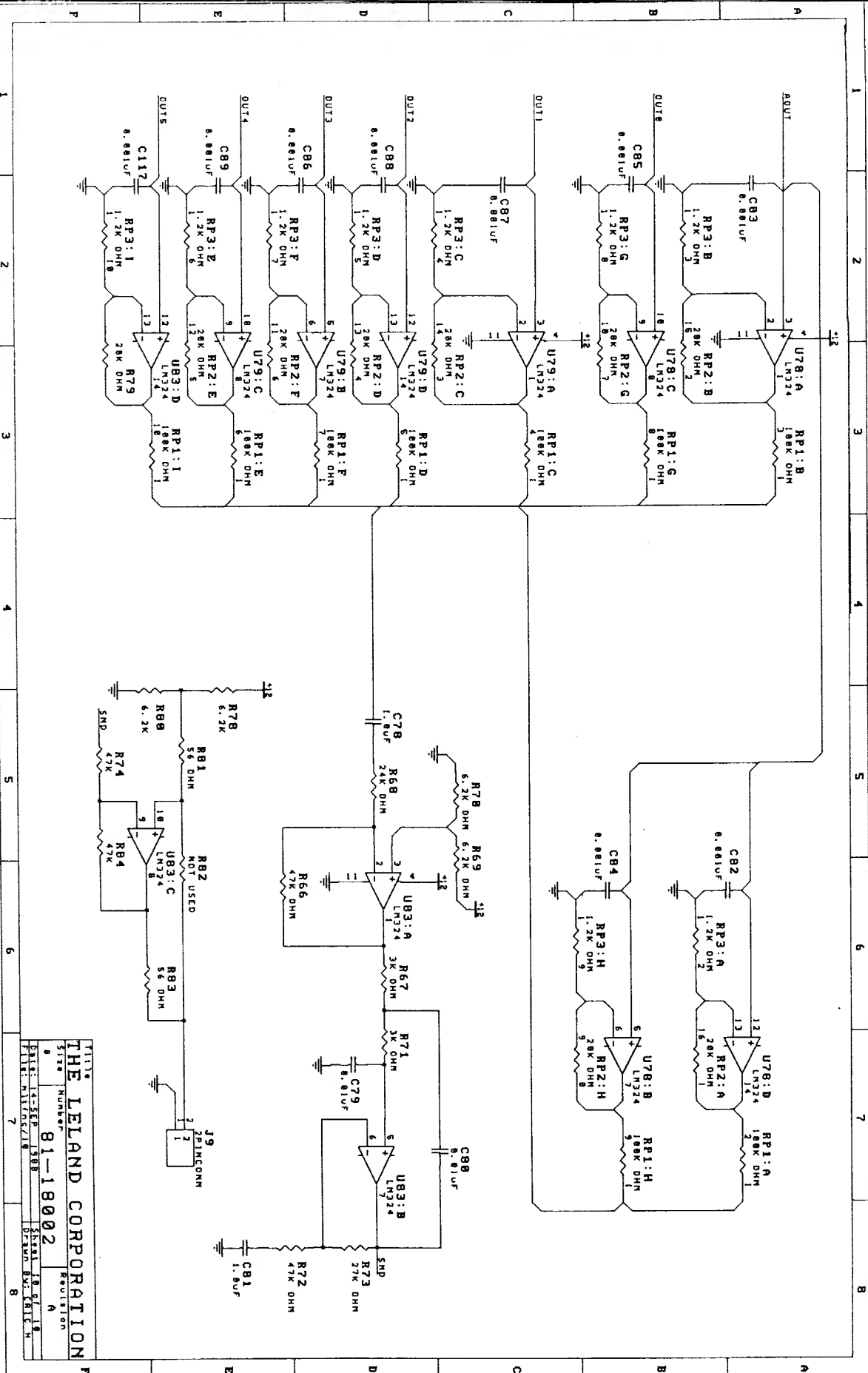


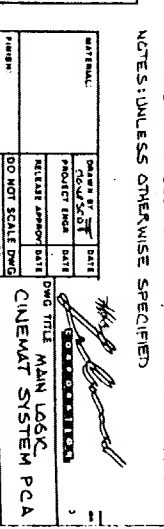
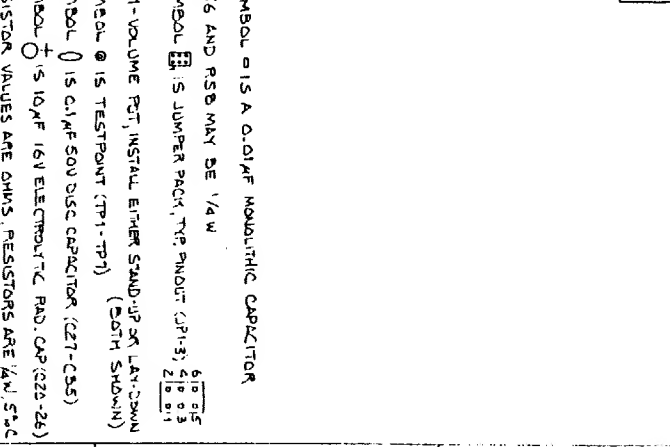
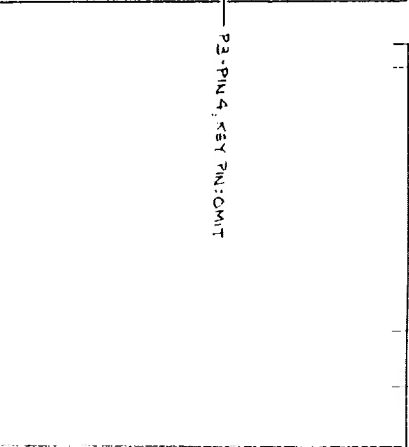


THE LELAND CORPORATION
 Size Number 81-18002
 Date: 12-SEP-1988
 File: M10027

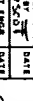







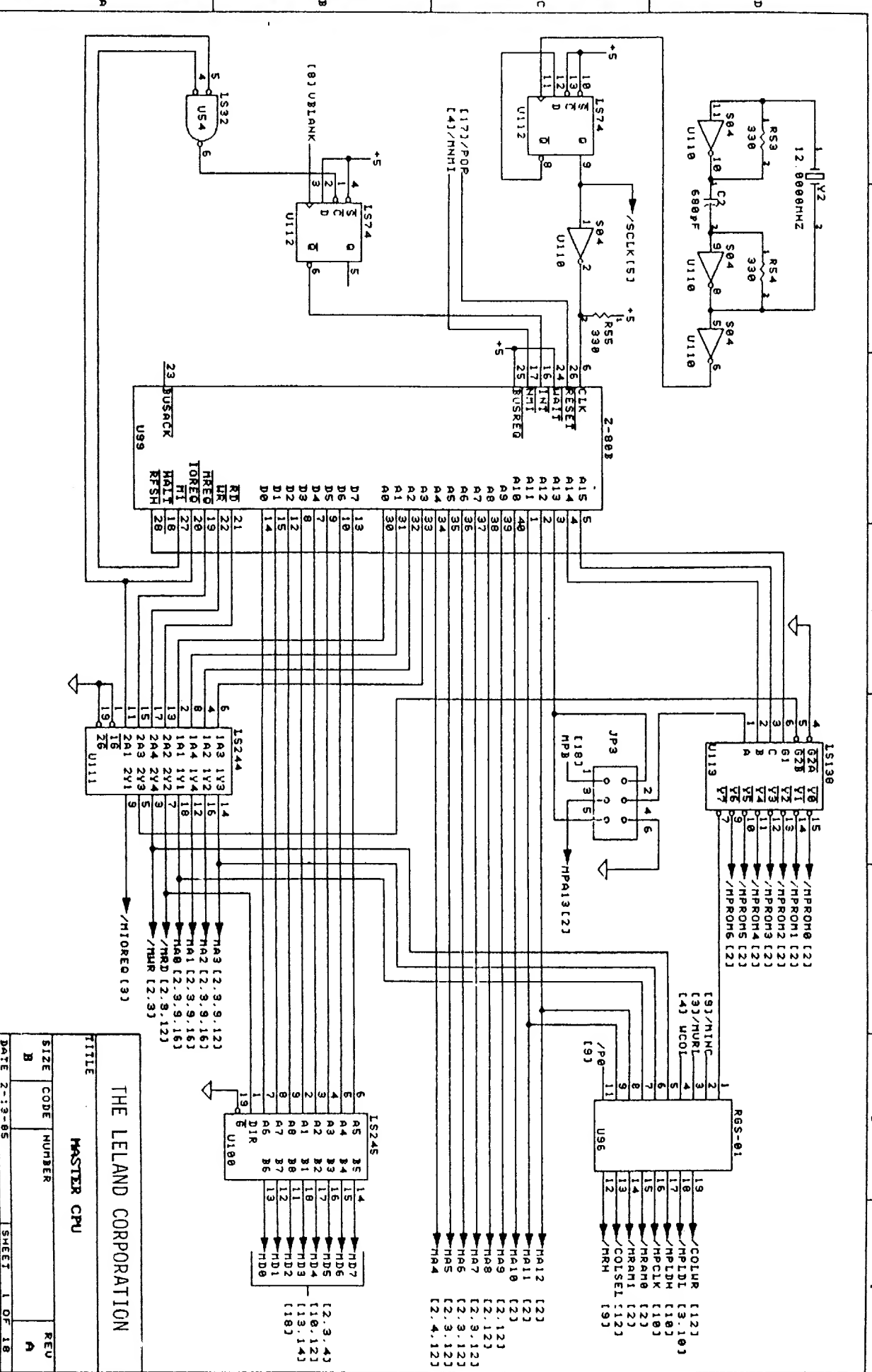
THE IELAND CORPORATION
 81-18002
 REVISION A
 DATE: 12-28-88
 DRAWN BY: KILM

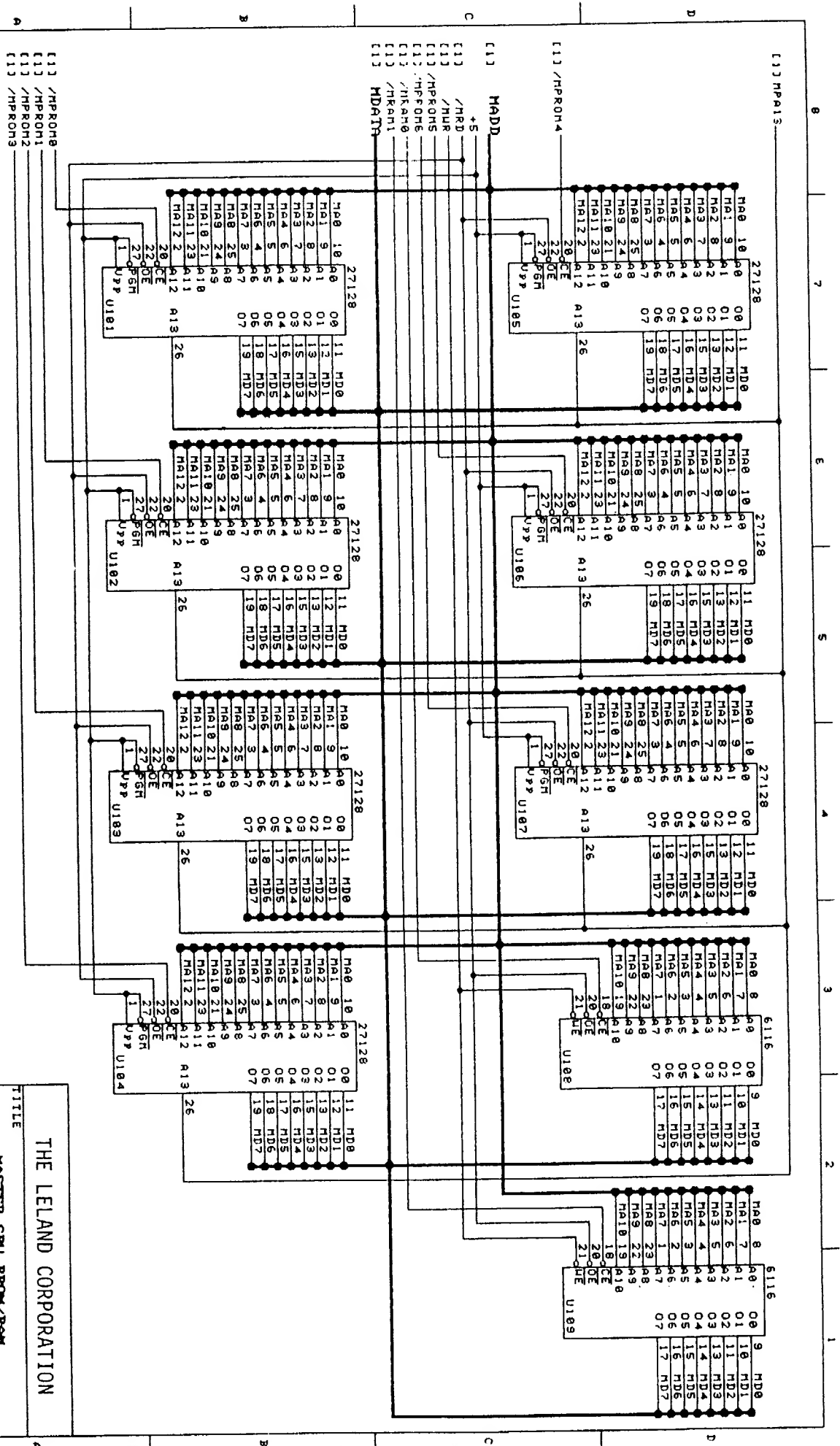




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REF ID: A66000		DATE	
CLASSIFICATION		DATE	
PROJECT NAME		DATE	
RELEASE APPROVAL		DATE	
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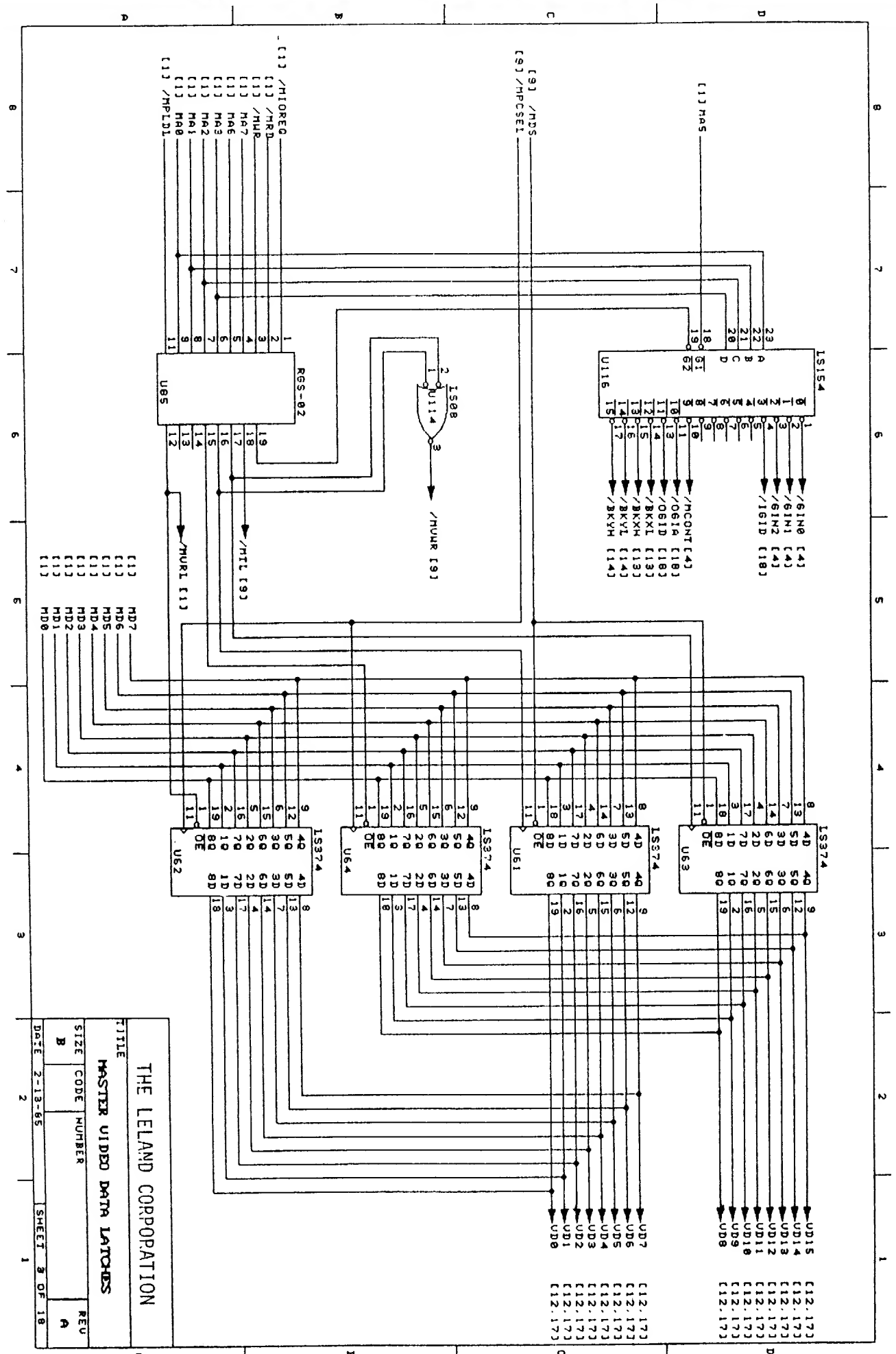


THE LELAND CORPORATION

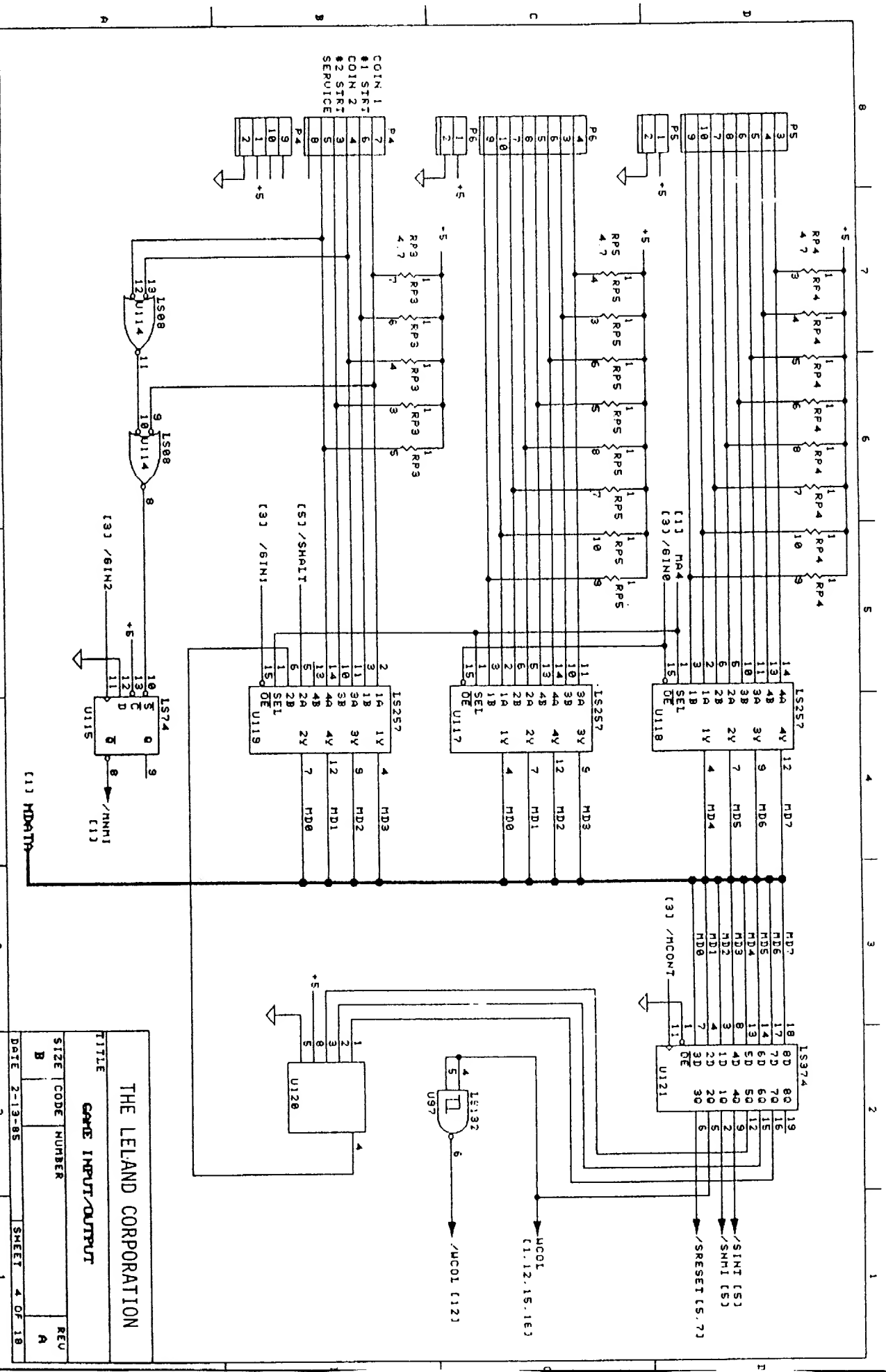
TITLE
MASTER CPU PROM/BoM

SIZE	CODE	NUMBER
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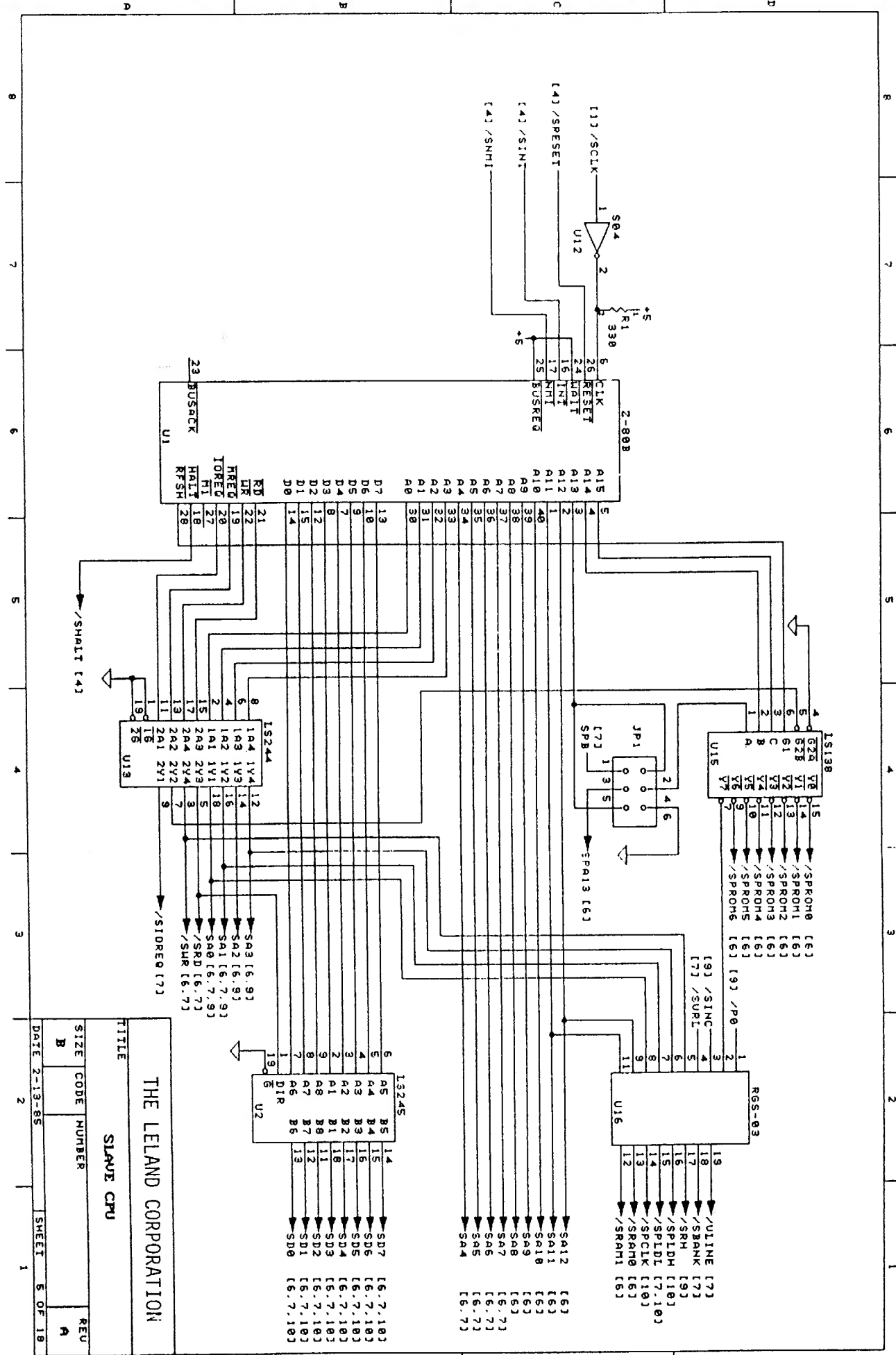
DATE	2-13-85	SHEET	2 OF 10
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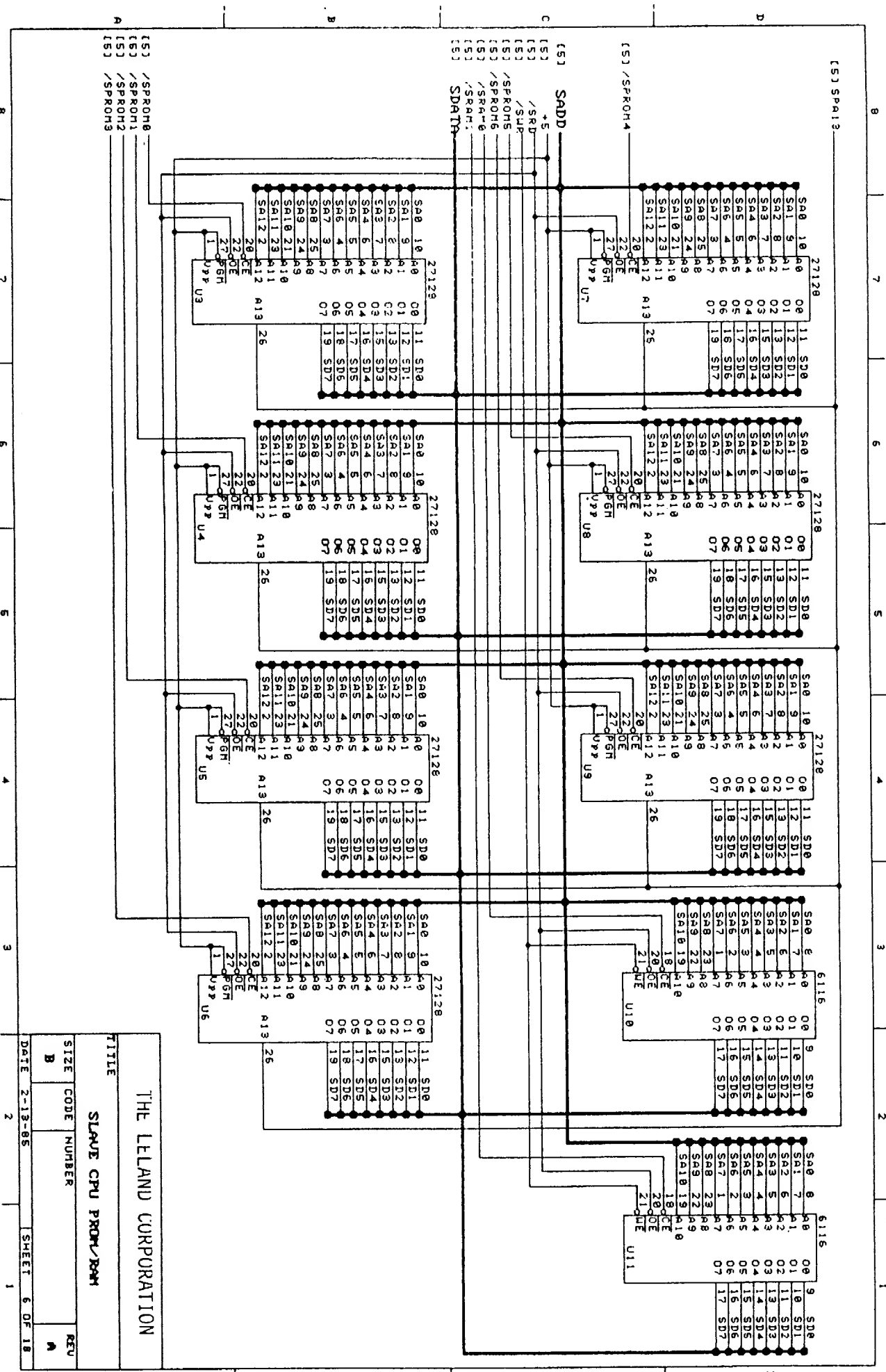


THE LELAND CORPORATION			
TITLE			
MASTER VIDEO DATA LATCHES			
SIZE	CODE	NUMBER	REV
B			A
DATE 2-13-85			SHEET 3 OF 18

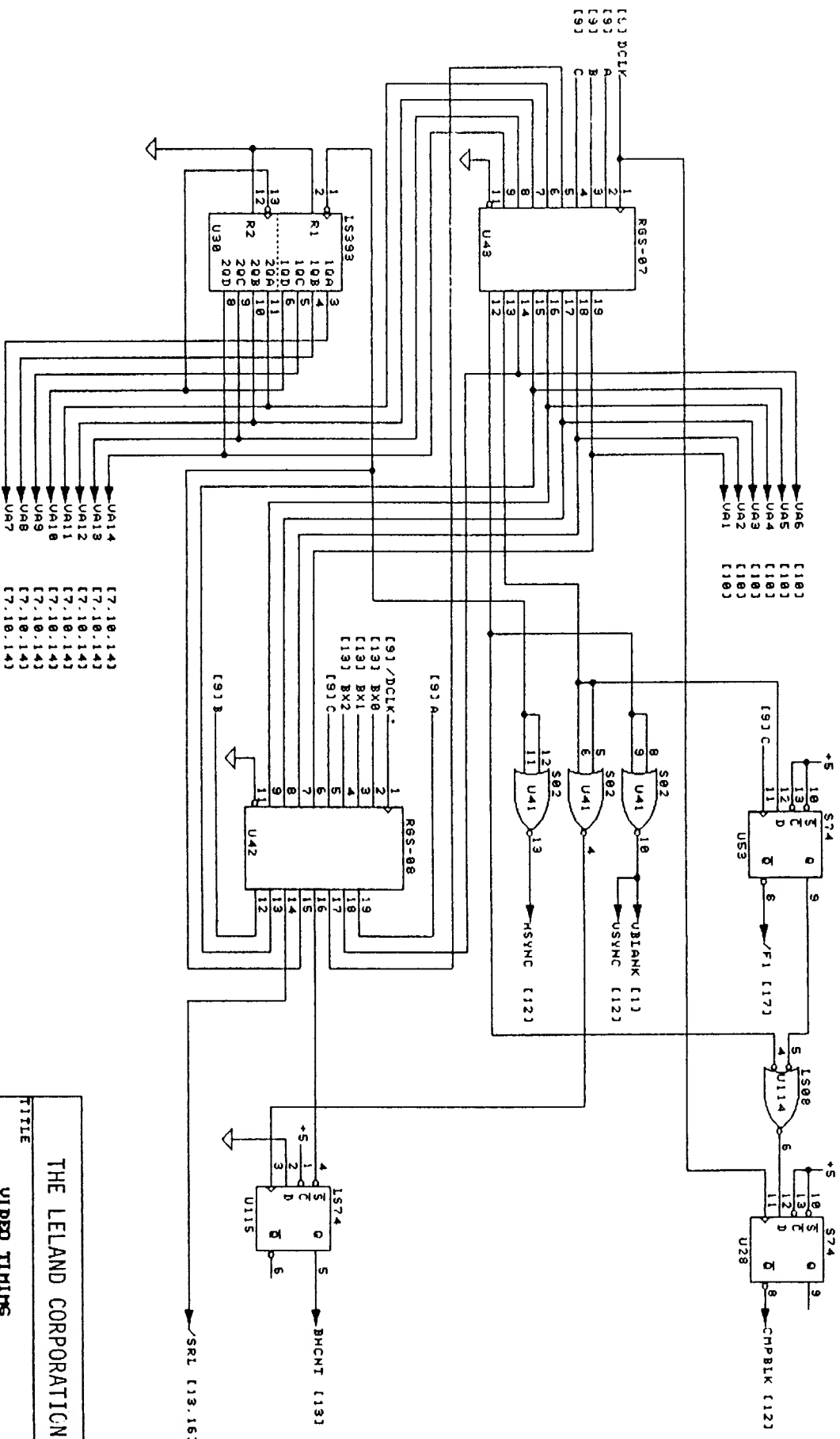


THE LELAND CORPORATION			
TITLE			
GAME INPUT/OUTPUT			
SIZE	CODE	NUMBER	REV
B			A
DATE 2-13-85			SHEET 4 OF 18

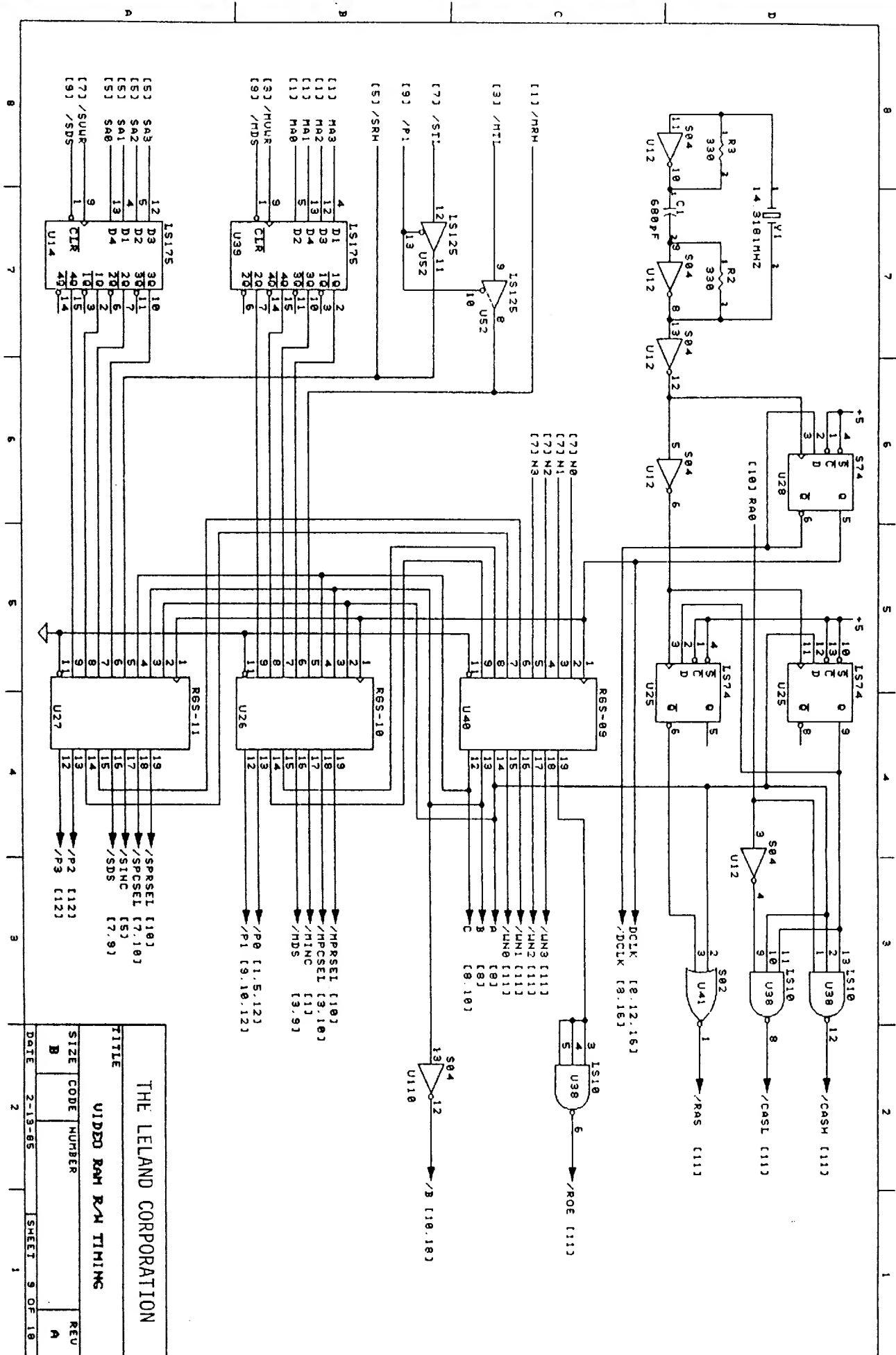




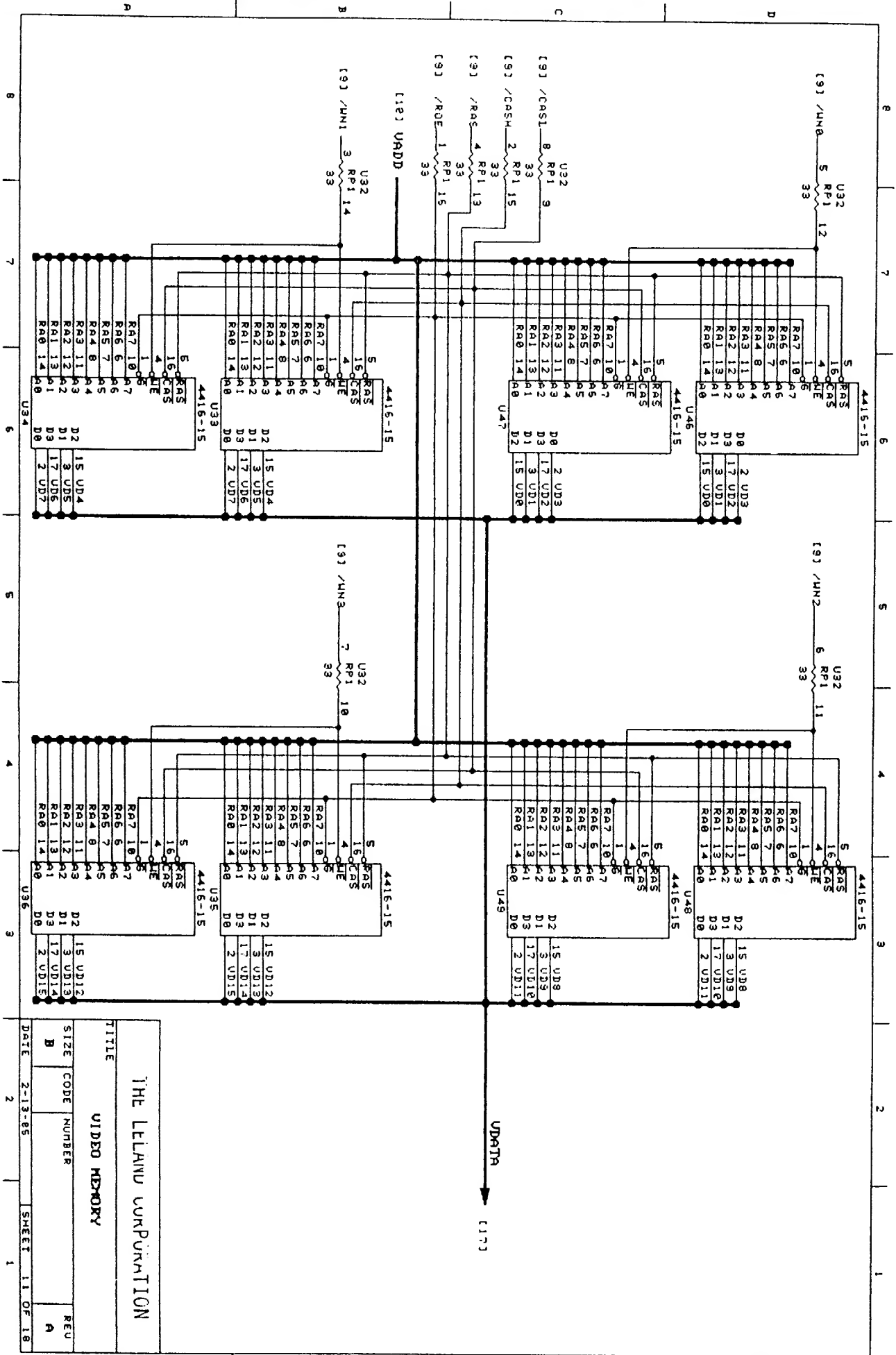
THE LELAND CORPORATION			
TITLE			
SLAVE CPU PROM/ROM			
SIZE	CODE	NUMBER	REV
B			A
DATE 2-13-85		SHEET 6 OF 18	



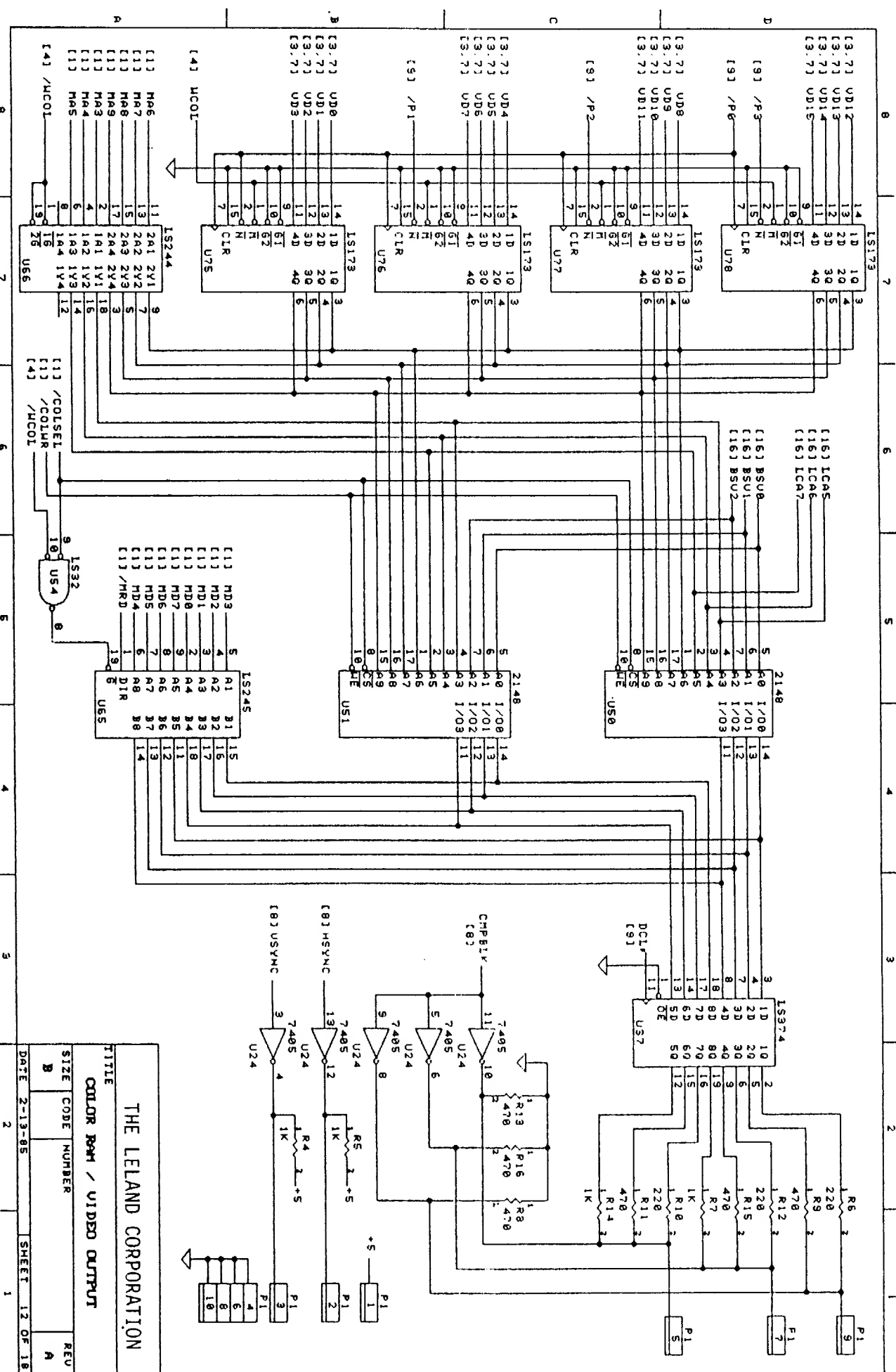
THE LELAND CORPORATION			
VIDEO TIMING			
TITLE	SIZE	CODE	NUMBER
B	REV	A	
DATE 2-13-85	SHEET 8 OF 18		



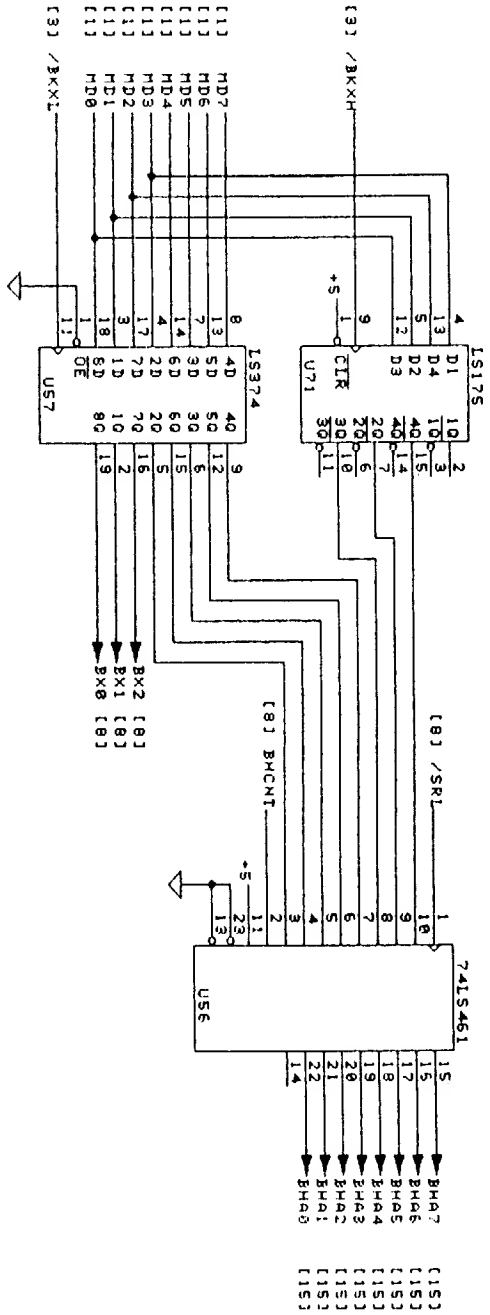
THE LELAND CORPORATION			
TITLE			
VIDEO RAM R/W TIMING			
SIZE	CODE	NUMBER	REV
B			A
DATE 2-13-85			
SHEET 9 OF 10			



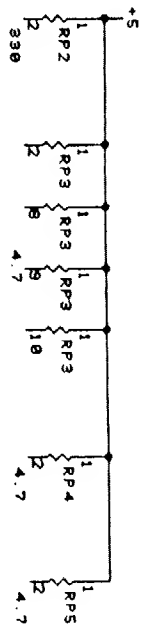
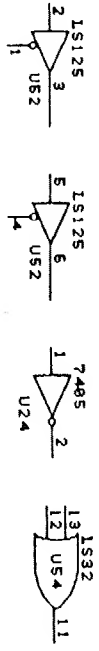
THE LELAND CORPORATION			
TITLE VIDEO MEMORY			
SIZE	CODE	NUMBER	REV
B			A
DATE 2-13-85		SHEET 11 OF 18	



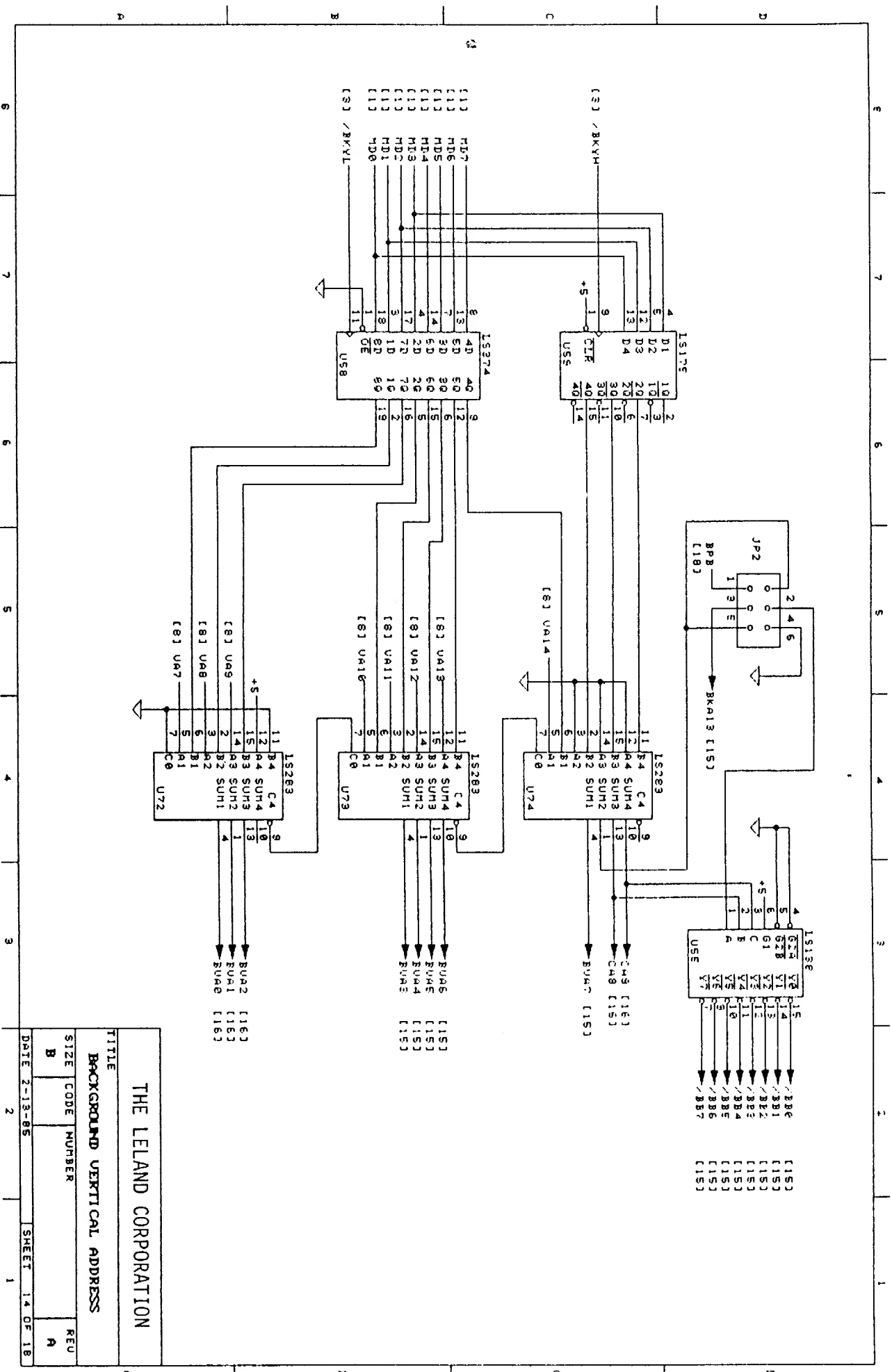
THE LELAND CORPORATION			
COLOR B&W / VIDEO OUTPUT			
TITLE	SIZE	CODE	NUMBER
	B		
DATE 2-13-85	SHEET 12 OF 18		REV A

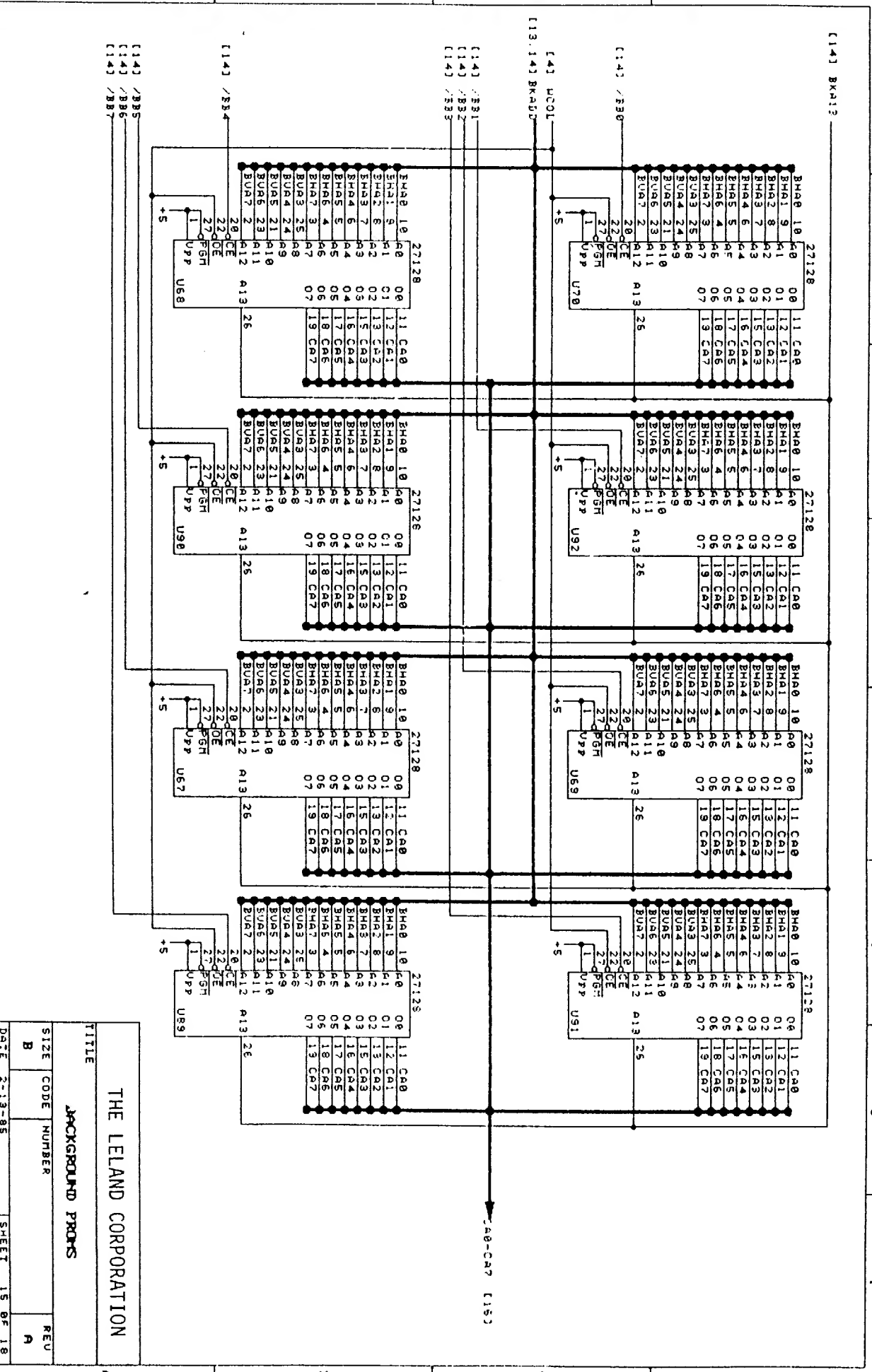


SPARE GATES

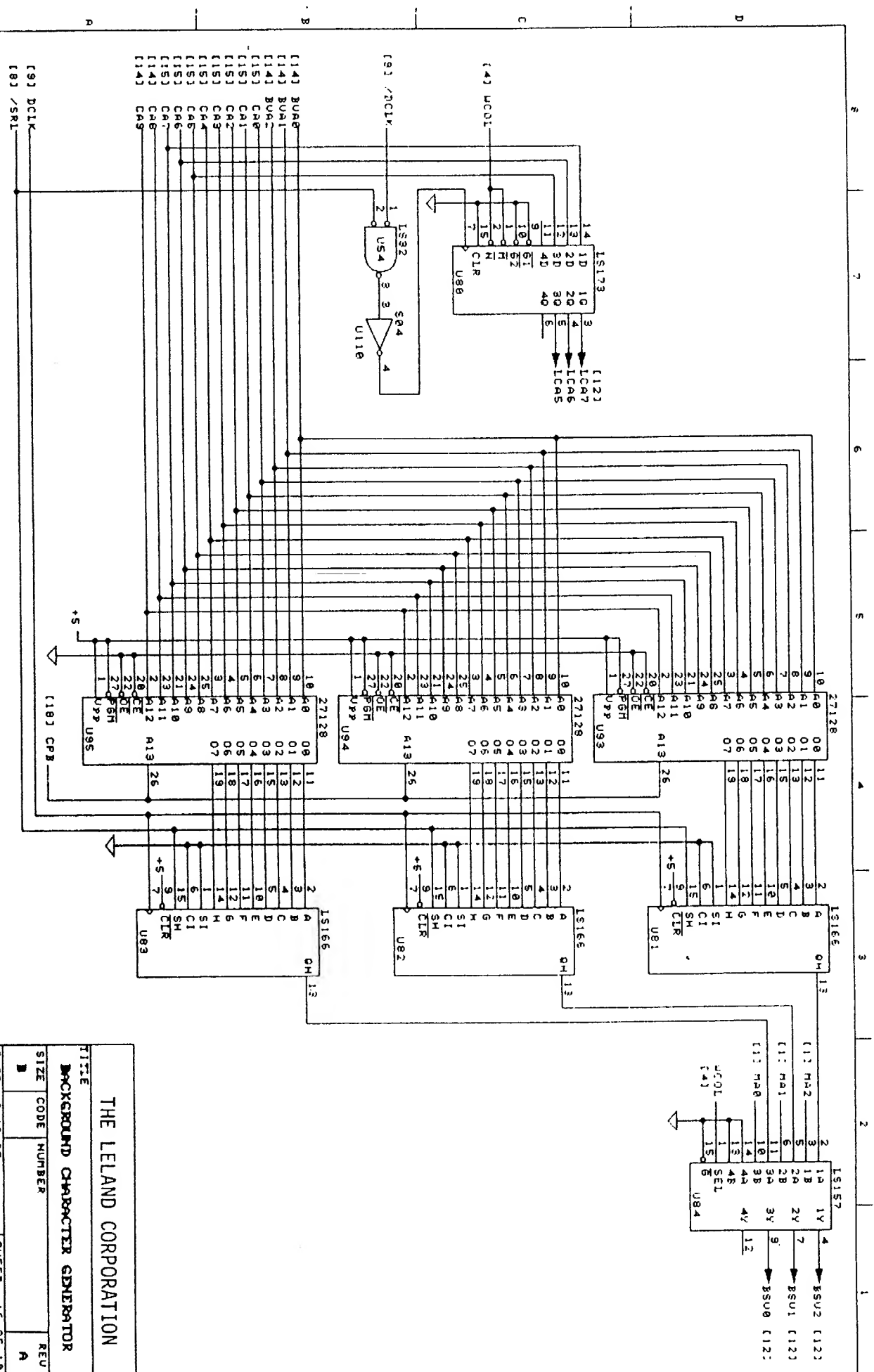


THE LELAND CORPORATION			
TITLE			
BACKGROUND HORIZONTAL ADDRESS			
SIZE	CODE	NUMBER	REV
B			A
DATE 2-13-85		SHEET 13 OF 18	





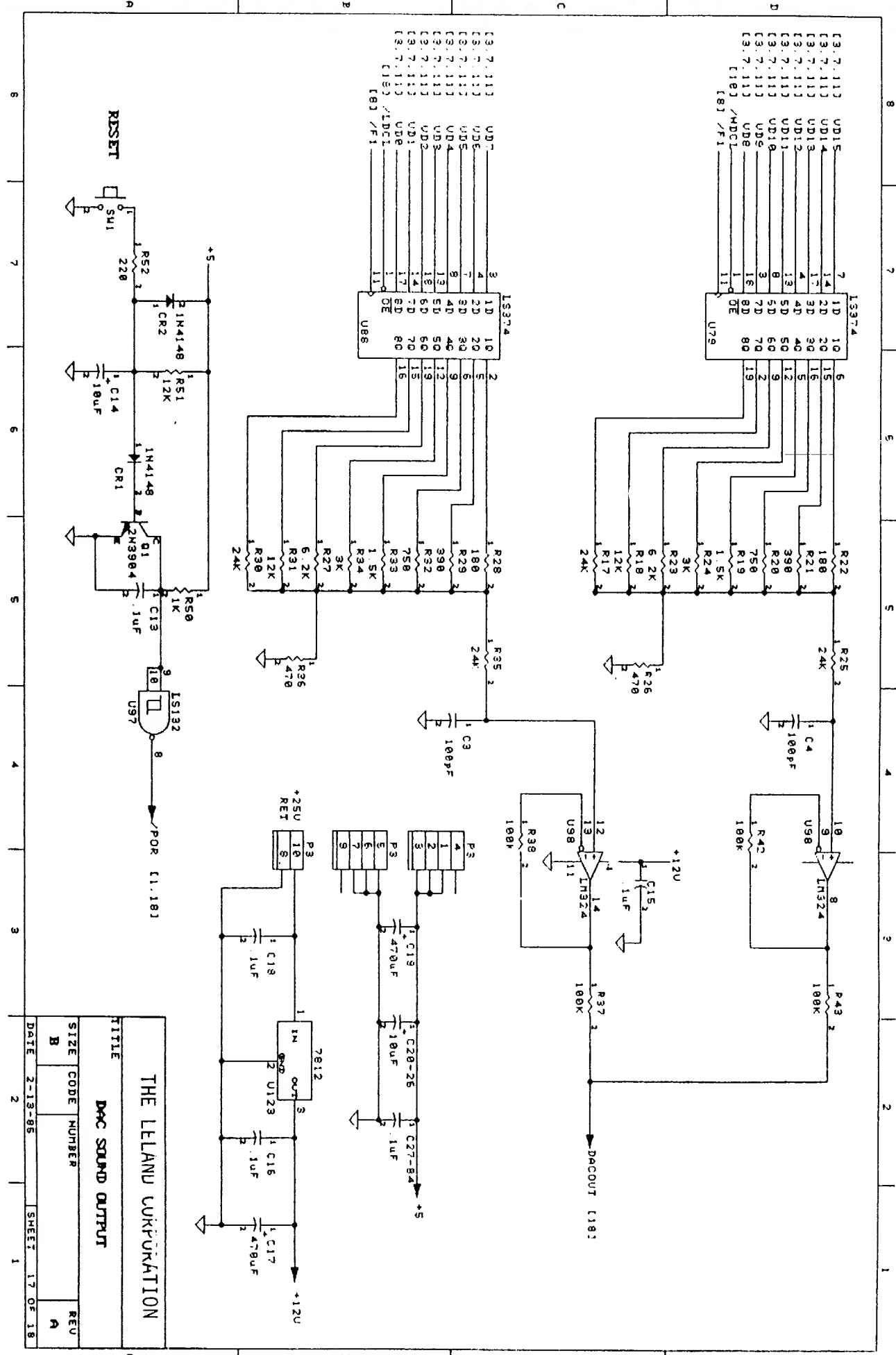
THE LELAND CORPORATION			
TITLE			
BACKGROUND PRODS			
SIZE	CODE	NUMBER	REV
B			A
DATE 2-13-85		SHEET 15 OF 18	



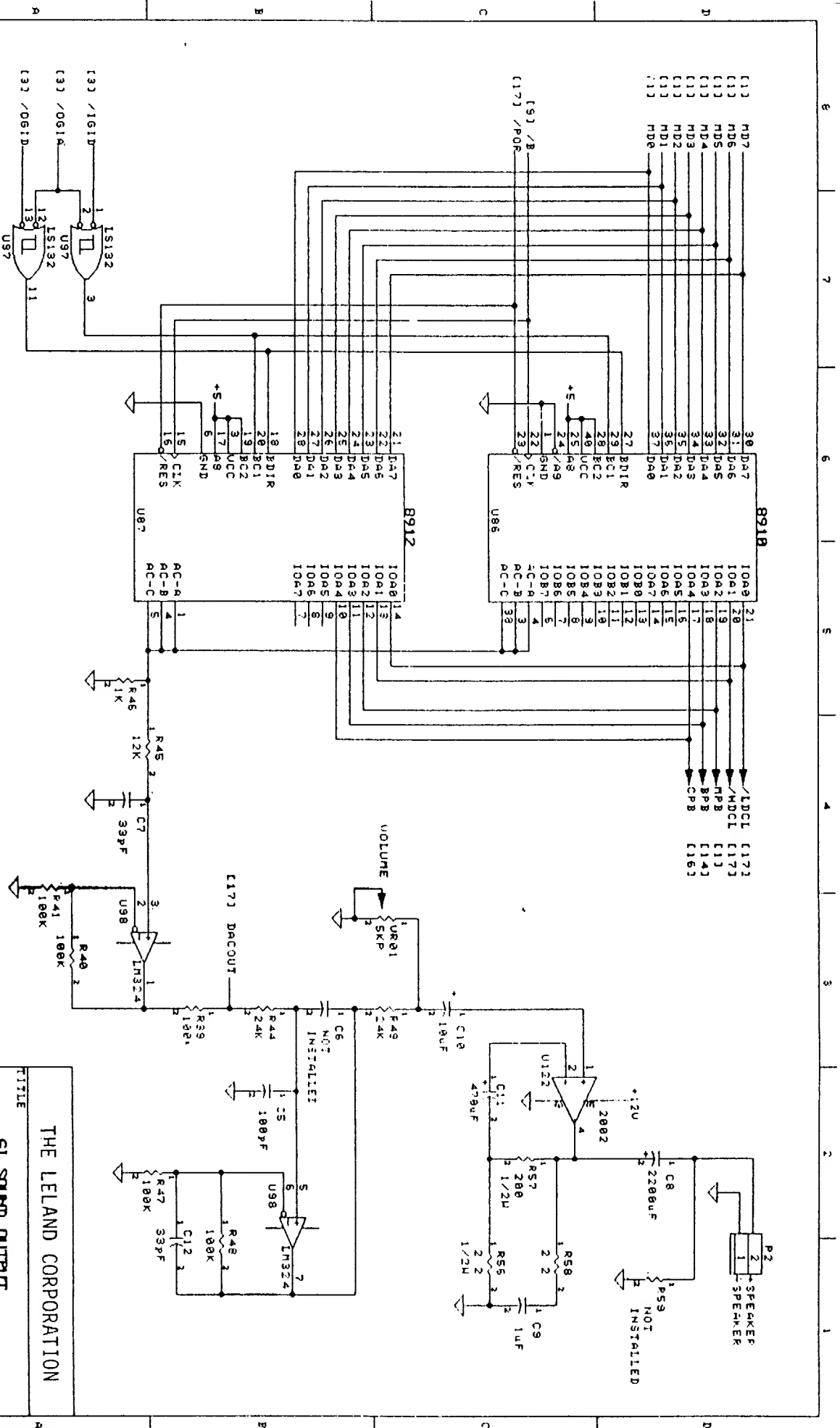
THE LELAND CORPORATION

TITLE
BACKGROUND CHARACTER GENERATOR

SIZE	CODE	NUMBER	REV
B			A
DATE	2-13-85	SHEET	15 OF 12



TITLE			
THE LELAND CURRUPORATION			
DAC SOUND OUTPUT			
SIZE	CODE	NUMBER	REV
B			A
DATE			
2-13-95			
SHEET			
17 OF 18			



THE LELAND CORPORATION			
G1 SOUND OUTPUT			
TITLE	SIZE	CODE	NUMBER
B	B		
DATE 2-13-85	JMH	SHEET	18 OF 18
REV	A		

K7000 COLOR MONITOR SCHEMATIC DIAGRAM

